

# AMC-1BREF Series

## Gas Monitor

# USER MANUAL



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3550440A

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## 1 General Information

### 1.1 Warranty

This product is warranted against defects in material and workmanship for a period of two years from date of delivery. Maintenance items are not warranted. During the warranty period, The Armstrong Monitoring Corporation will repair or replace components that prove to be defective in the opinion of AMC. Any equipment deemed to be defective by the user should be returned to The Armstrong Monitoring Corporation for evaluation (see product return below). Site visits by Armstrong personnel, to evaluate/repair equipment, are not covered by this warranty unless covered under the site contract. AMC is not liable for auxiliary interfaced equipment, nor for consequential damage. This warranty shall not apply to any product which has been modified in any way, which has been repaired by any other party other than a qualified technician or authorized AMC representative, or when failure is due to misuse or conditions of use.

**Note:** Extended Warranty and mail in calibration programs are available (please call 1-800-465-5777) or see our contacts page at [www.armstrongmonitoring.com](http://www.armstrongmonitoring.com)

### 1.2 Liability

All AMC products must be installed and maintained according to instructions. Only qualified personnel should install and maintain the equipment. This product must not be placed in areas with combustible gases reaching 100% LEL (environments prone to explosions).

AMC shall have no liability arising from auxiliary interfaced equipment, for consequential damage, or the installation and operation of this equipment. AMC shall have no liability for labor or freight costs, or any other costs or charges in excess of the amount of the invoice for the products.

**THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED AND SPECIFICALLY THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE DESCRIPTION ON THE FACE THEREOF.**

### 1.3 Product Return

All products returned for warranty or service should be shipped by prepaid freight and will be accepted only with RMA or repair number issued by AMC.

## 1.4 Contact Information

For information, please call 1-800-465-5777, visit [www.armstrongmonitoring.com](http://www.armstrongmonitoring.com) or email directly [support@armstrongmonitoring.com](mailto:support@armstrongmonitoring.com).

## 1.5 Modifications and Substitutions

Due to an ongoing development program, AMC reserves the right to substitute components and change specifications at any time without incurring any obligations.

## 1.6 Glossary

|                   |  |
|-------------------|--|
| Act Delay         | The delay in seconds between the gas concentration reaching an alarm setpoint, and the corresponding alarm level activating.   |
| Alarm             | Alarm is an audible, visual, or physical presentation designed to warn the instrument user that a specific level of a dangerous gas/vapor concentration has been reached or exceeded.                    |
| Calibration       | Calibration is the procedure used to adjust the instrument for proper response.  |
| Calibration Gas   | Calibration Gas is a gas of known concentration used in adjusting and testing gas detection equipment to ensure proper function and accurate readings.   |
| Gas Concentration | Gas Concentration can be measured in: <ul style="list-style-type: none"><li>• ppm</li><li>• %LEL</li><li>• %LFL</li><li>• % Volume</li></ul>   |
| Hysteresis        | A user-set difference from an alarm's setpoint prevents frequent alarm activation. Hysteresis solely impacts alarm deactivation, not its activation tied to the setpoint.                                |
| LEL               | Lower Explosive Limit is the lowest concentration (percentage) of a gas or a vapor in air capable of combusting in the presence of an ignition source (arc, flame, heat).                                |
| Min Run           | The minimum time in seconds that an alarm state will remain active, even if the gas concentration has returned above/below the setpoint +/- hysteresis (based on a decreasing or increasing alarm type). |
| ppm               | Parts Per Million (1% volume = 10,000ppm)  |
| Percent by Volume | Concentration of gas in a mixture expressed as a percentage of total volume.   |
| Span              | The difference between the highest concentration and lowest concentration.   |
| T90               | Response Time in seconds to achieve 90% gas concentration reading.   |

|                |  |
|----------------|--|
| T99            | Response Time in seconds to achieve 99% gas concentration reading.   |
| VFD            | Variable Frequency Drive   |
| Zero Buffering | Zero buffering is a function of the monitor which forces the gas concentration reading to zero when sensor is exposed to low concentration of a gas. The zero buffer is indicated in the sensor specification.       |
| Zero Gas       | Zero gas is gas in which the target gas is not present. The presence of oxygen is required. Clean air is an excellent source for zero calibration. A known gas concentration can be entered during zero calibration. |

## 2 Product Information

### 2.1 Product Description



The AMC-1BREF Gas Monitors are designed to work with the AMC Refrigerant Sensor/Transmitters and the RAM4 Refrigerant Alarm Modules. The Monitor is available in 1 channel (AMC-1BREF-1) or two channel variants (AMC-1BREF-2). Each channel supports one 4-20mA Refrigerant Transmitter

The Monitor provides a digital representation of the gas concentration; this information is displayed locally via OLED display.

In addition, each Monitor features alarm / system status indicators, audible feedback, 3 relays (Warning, Alarm and Vent), 2 analog outputs to support optional displays on the RAM4 and colour-coded connection terminal blocks, as listed and described herein.

**NOTE:** The AMC-1BREF is a variant of our UTx platform. As such many of the menu items directly reference the parent product.

## 2.2 Product Specifications

| <b>System</b>                |   |
|------------------------------|---|
| System Warranty Period       | 2 Years   |
| Power Supply Requirement     | 120 VAC, 60 Hz, 53 VA   |
| Relays                       | 3x DPDT, 250 VAC, 10 A  |
| Operating Temperature        | -4 to 104F (-20 to 40C)   |
| Operating Pressure           | 0.9 to 1.1 atm  |
| Humidity Range               | 15 to 90% RH, non-condensing  |
| Terminal Block Torque        | 7 inch-pounds (0.8 N-m)   |
| <b>Analog Out</b>            |   |
| Topology                     | Sourcing  |
| Voltage Range                | 0-10 V  |
| Current Range                | 0-20 mA. Default configuration has 4-20mA output used to drive displays on RAM4 Modules |
| Corner Frequency             | 300 KHz   |
| <b>Analog In</b>             |   |
| Current Range                | 4-20mA  |
| <b>Real Time Clock (RTC)</b> |   |
| Battery Size                 | CR1025, Field Replaceable.  |
| Expected Battery Life        | > 2 Years   |

## 2.3 External View

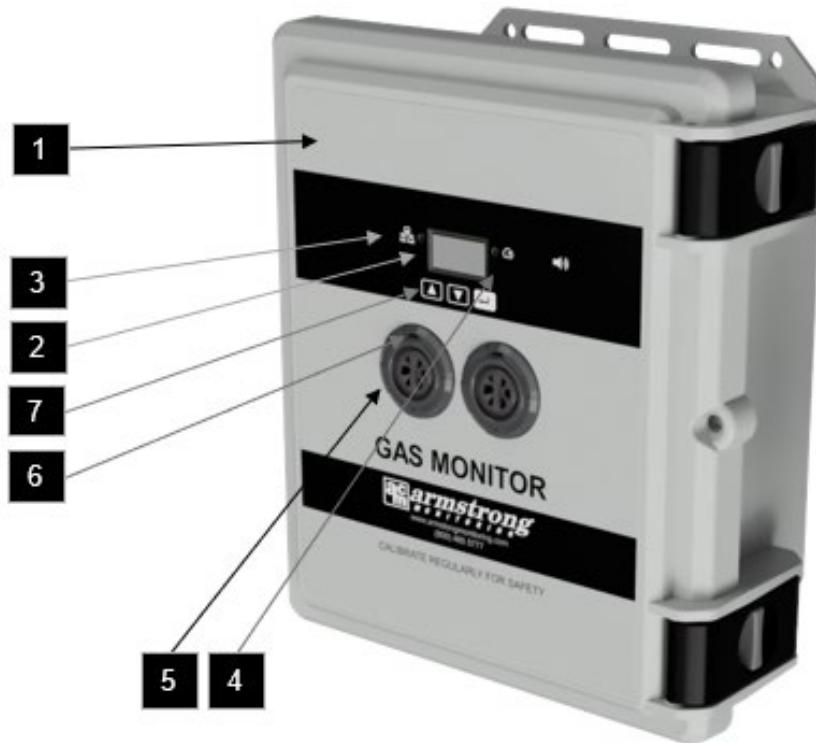


Figure 2-1: External View

|   |                       |  |
|---|-----------------------|--|
| 1 | Enclosure             | Enclosure and Lid Assembly, UV Stabilized Polycarbonate, 11.750" L x 9.980" W x 5.460" H (300 x 250 x 140mm)   |
| 2 | Digital Display       | Display Gas Concentration & Status Information   |
| 3 | Network Status LED    | Not applicable to 1BREF Series   |
| 4 | Alarm Status LED      | The Sensor Status LED will show the same error code that is being communicated by the Sensor Module(s) or display the highest priority error (if multiple errors codes are being communicated to it by the Sensor Module(s)) |
| 5 | Sensor Module Opening | Not applicable to 1BREF series   |
| 6 | Sensor Module LED     | Not applicable to 1BREF series   |
| 7 | Menu Buttons          | Momentary Pushbuttons for user interface.  |

## 2.4 Internal View

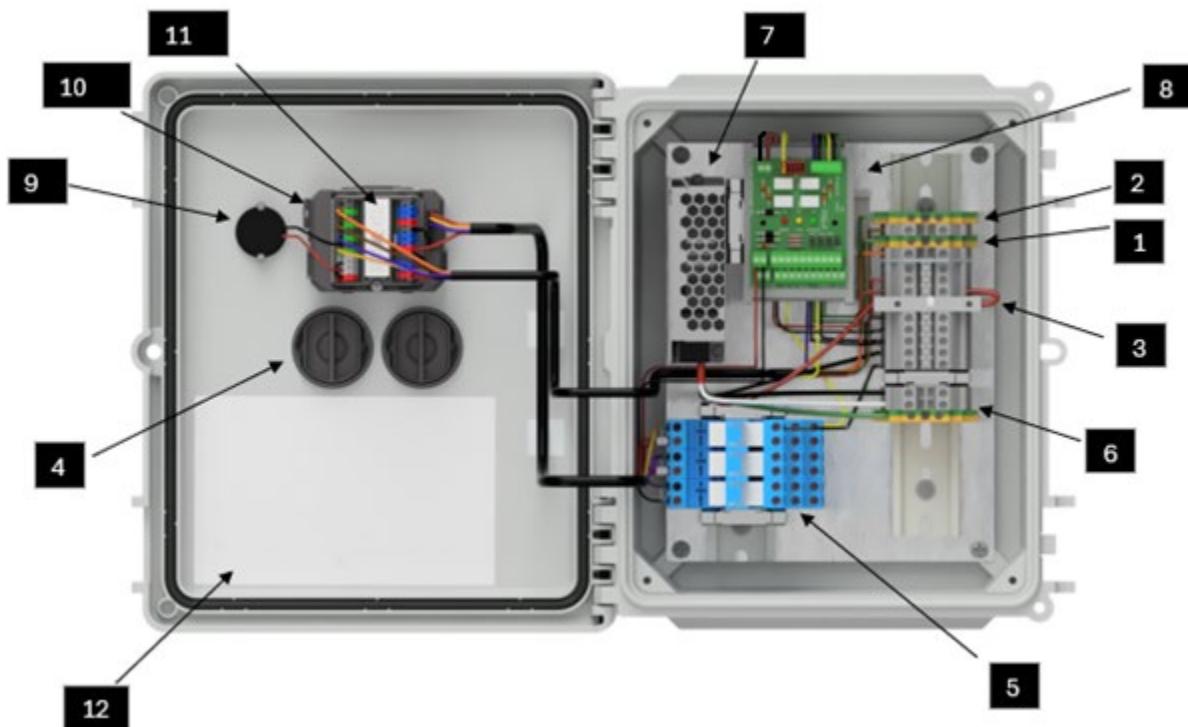


Figure 2-2: Internal View (1BREF-2 Model Shown)

|    |                       |   |
|----|-----------------------|---|
| 1  | Analog Input 1        | Terminal Blocks for Channel 1 Input                     |
| 2  | Analog Input 2        | Terminal Blocks for Channel 2 Input (AMC-1BREF-2 Only)  |
| 3  | 2A Fuse               | Device Level Input Protection                           |
| 4  | Sensor Module         | Not applicable to 1BREF series                          |
| 5  | External Relays       | Connection for Alarm/Warning/Vent Systems               |
| 6  | Voltage IN            | Terminal Block for Main Power In                        |
| 7  | Power Supply          | Regulates power for the device.                         |
| 8  | AMC-RAC               | Provides connections for RAM4 Modules                   |
| 9  | Buzzer                | Provides audible indication upon alarm state.           |
| 10 | UTx Main Module       | Information processing and communications hub.          |
| 11 | Bus Power Module      | Provides power and communications interface to the UTx. |
| 12 | Internal Wiring Label | Provides details of connections to the 1BREF components |



## 3 Installation

The installation of the AMC-1BREF Gas Monitor is very important as the operational quality is a direct result of the quality of the installation. The following sections provide guidelines for installation; location and mounting, wiring, and cable selection.

### 3.1 Monitor Mounting

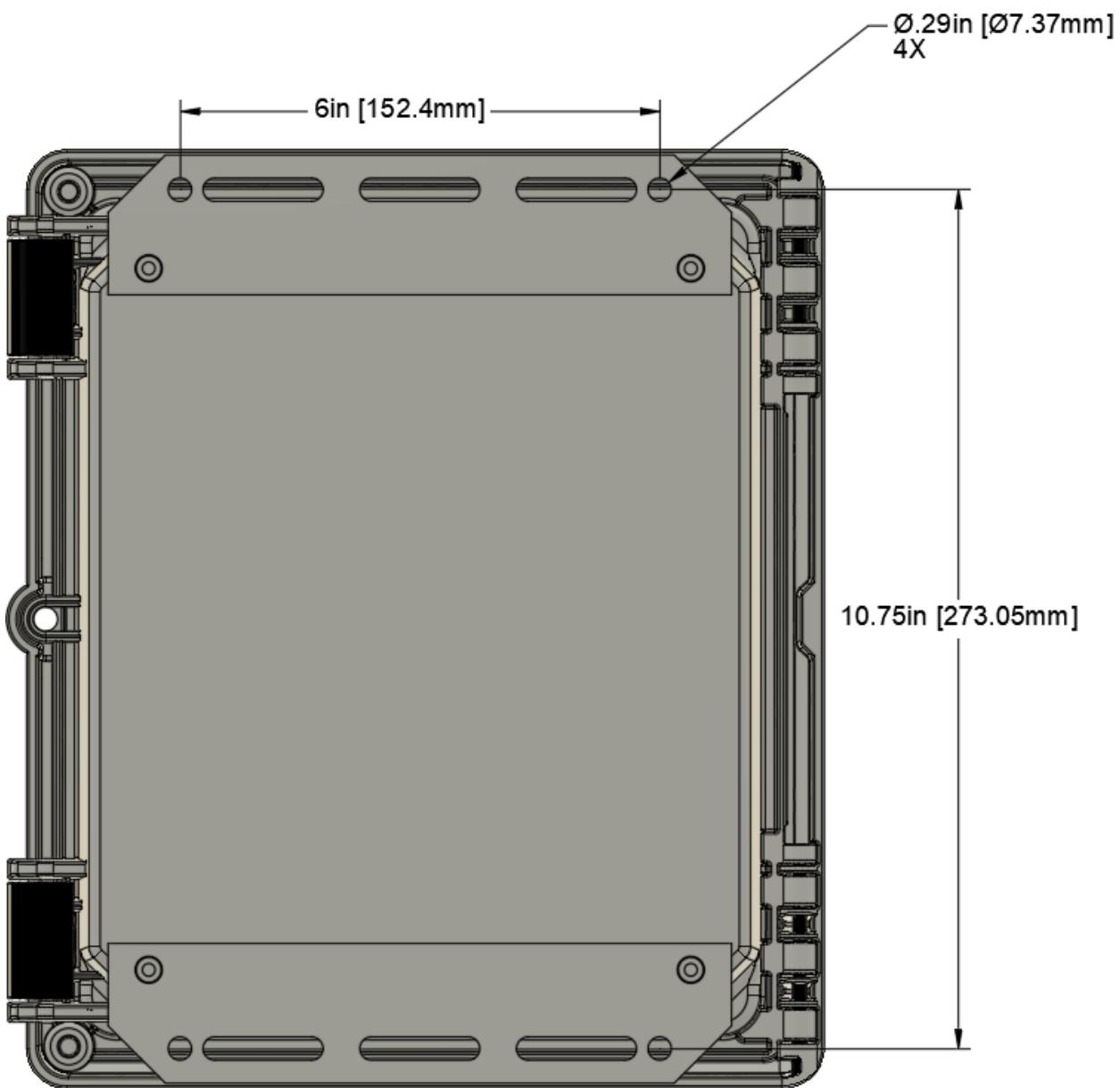
Care should be taken to securely fasten the monitor unit on a solid, non-vibrating surface or structure so that the Monitor is located at approximately 4ft to 6 ft (1.2m to 1.8m) above floor level or per local regulations. Mount the monitor where the unit can be observed periodically. See the below **Enclosure Mounting** figure for mounting hole locations.

**CAUTION:** All cable entry MUST BE through the BOTTOM of the monitor enclosure only. Other entry locations will allow foreign materials to enter the enclosure, causing possible damage to the internal components.

**Warning:**

Conduit entry from the top or back of the housing is Not Recommended. Any water damage related to conduit entry from the top or back will not be covered under warranty.

Qualified personnel should perform the installation according to applicable electrical codes, regulations and safety standards. Ensure correct cabling practices are implemented.



**Figure 3-1: Enclosure Mounting**

## 3.2 Wiring

### 3.2.1 Power Supply

The monitor operates on 120 VAC, 60 Hz. The power supply connections are made at the power terminal block located inside the monitor.

All power and grounding connections to equipment must be made in accordance with applicable electrical and building codes.

For AC powered monitors, a separate, dedicated, noise free, 15 Amp power circuit, with an appropriately labeled circuit breaker is required.

### 3.2.2 Relays

The AMC-1BREF includes a third relay dedicated to controlling the ventilation system. The settings of this relay cannot be changed in the menu, and it is not Relay 3 indicated in the menus below. This relay is normally de-energized and becomes energized when either the Start button on the AMC-RAM-4 is pressed or when the warning threshold for gas concentration is exceeded. When energized, the relay activates the ventilation system. It will remain latched (energized) for as long as an alarm condition exists. During this state, the Stop button on the AMC-RAM-4 cannot deactivate the relay—the ventilation continues to run until all gas alarms are cleared. Once the alarms are cleared or the Stop button is pressed after the alarm condition ends, the relay de-energizes, shutting down the ventilation.

The Monitor houses 3 relays. The relay contacts are rated for 10Amps @ 250VAC resistive. For relay contact arrangement, see below. Note that default configuration for the warning and alarm relays are energized, and the vent relay is de-energized.

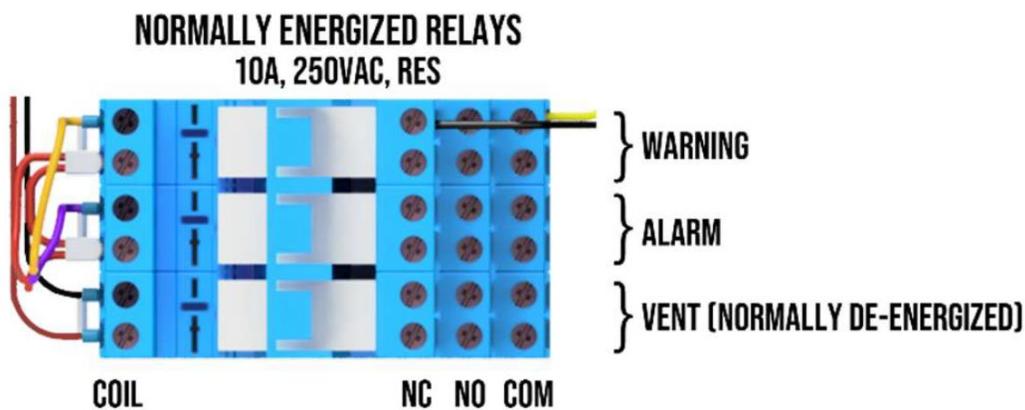


Figure 3-2: Relay Contacts

### 3.2.3 Analog In (AMC Refrigerant Sensor/Transmitters)

The analog input terminal blocks are used for connecting Sensor Modules. The wiring for channel 1 and 2 is conveyed in the following table.

**Table 3-1: Transmitter Wiring**

| Gas Monitor    | Refrigerant Sensor Module  |
|----------------|--|
| Chassis Ground | Connect to the cable shield  |
| Negative -     | Negative -   |
| Signal S       | AO1 (for UTx-REF Sensor 1)<br>AO2 (if UTx-REF Sensor 2 is populated) |
| Positive +     | Positive +   |

**NOTE:** If connecting to both AO1 and AO2 on a UTx-REF Transmitter that has dual sensors both Input Channels on the 1BREF will be used, and no further Transmitters can be connected.

For further detailed wiring instructions see the corresponding sensor module manual.

### 3.2.4 Analog Out

When used with RAM4 Modules with displays the Analog Outputs are configured for 4-20mA and fed through the REF-RAC Module to provide input to the RAM4 displays. Depending upon the system configuration there may be Analog Outputs available for use with VFD devices per the following section.

### 3.2.4.1 VFD Support

The table below shows system configurations that can support a VFD interface. If a VFD interface is required contact AMC for details on how to configure the system.

**Table 3-2: System Configurations with possible VFD support**

| <b>1BREF Version</b> | <b>Number of Transmitters</b> | <b>Number of RAM4 Displays</b> | <b>VFD Support Possible</b> | <b>RAC Configuration Notes</b>   |
|----------------------|-------------------------------|--------------------------------|-----------------------------|--|
| 1BREF-1              | 1                             | 0                              | yes                         | VFD output on REF1 +/-   |
| 1BREF-1              | 1                             | 1                              | no                          | n/a  |
| 1BREF-2              | 1                             | 0                              | yes                         | VFD output on REF2 +/-   |
| 1BREF-2              | 1                             | 1                              | yes                         | VFD output on REF2 +/-   |
| 1BREF-2              | 1                             | 2                              | no                          | Configuration exists with UTx-REF with two Sensor Modules (for example ppm and %LFL) |
| 1BREF-2              | 2                             | 0                              | yes                         | VFD output on REF2 +/-   |
| 1BREF-2              | 2                             | 1                              | yes                         | VFD output on REF2 +/-   |
| 1BREF-2              | 2                             | 2                              | no                          | n/a  |

**NOTE:** VFD connections would be on the RAC Circuit Board (Item 8 in the Internal View Diagram in Section 2.4)

### 3.2.5 AMC-RAC WIRING

The Remote Alarm Controller provides communication between the AMC-1BREF monitor and AMC-RAM-4 Refrigerant Alarm Modules. Its functions include controlling the ventilation relay manually by remote fan switches on the AMC-RAM-4 or automatically if a refrigerant leak is detected.

#### 3.2.5.1 AMC-RAC to AMC-1BREF wiring

The AMC-RAC is factory wired to the AMC-1BREF monitor through the Analog Outputs and the Relays; the signals are relayed to the AMC-RAC which then sends the signal out to the attached peripherals. Communication from the AMC-RAM-4 is also relayed through the AMC-RAC to activate the ventilation relay.

#### 3.2.5.2 AMC-RAC to AMC-RAM-4 wiring

The AMC-RAM-4 units are connected to the AMC-1BREF monitor through the AMC-RAC as shown below. Please utilize Tables and Figure drawings to complete wiring. JB1-4 Shunts on the AMC-RAC must be installed correctly for display operation.

**IMPORTANT NOTE:**

**Internal** RAM-4 units are installed inside Chiller rooms while **External** RAM-4 units are installed outside Chiller rooms. **External** units do not have a stop button while the **Internal** units have a stop button.

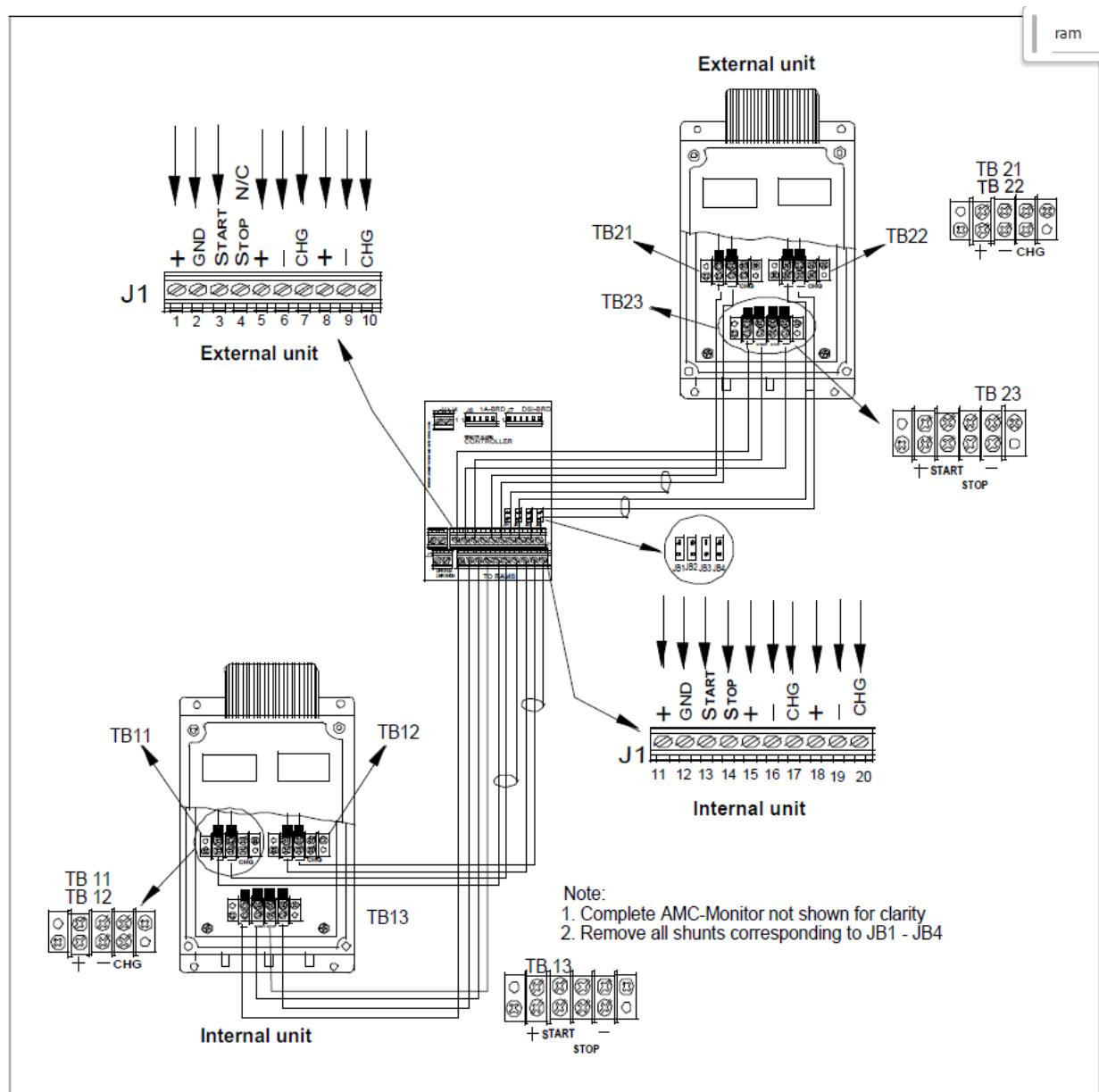


Figure 3-3: RAC to RAM4 Wiring

**NOTE:** The + and – signals on J1 pins 5,6,8,9,15,16,18,19 carry 4-20 loop current while pin 1 + is required for RAM4 power. Ensure tables and figure drawings are followed when wiring units due to differences in signal functions.

**Table 3-3: Wiring to RAM4 External with 2 Displays**

| <b>RAM-4</b> | <b>Function</b>             | <b>AMC-1BREF Monitor (RAC)</b>    |
|--------------|-----------------------------|-----------------------------------|
| <b>TB23</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | RAM-4 Alarm                 | 1                                 |
| START        | Activate Vent Relay         | 3                                 |
| STOP         | Deactivate Vent Relay       | N/C                               |
| (-)          | Ground                      | 2                                 |
| <b>TB21</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | CH1 Current Loop Positive 1 | 5                                 |
| (-)          | CH1 Current Loop Negative 1 | 6                                 |
| CHG          | Current Loop Chassis Ground | 7                                 |
| <b>TB22</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | CH2 Current Loop Positive 1 | 8                                 |
| (-)          | CH2 Current Loop Negative 1 | 9                                 |
| CHG          | Current Loop Chassis Ground | 10                                |

**Table 3-4: Wiring to RAM4 Internal with 2 Displays**

| <b>RAM-4</b> | <b>Function</b>             | <b>AMC-1BREF Monitor (RAC)</b>    |
|--------------|-----------------------------|-----------------------------------|
| <b>TB13</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | RAM-4 Alarm                 | 11                                |
| START        | Activate Vent Relay         | 13                                |
| STOP         | Deactivate Vent Relay       | 14                                |
| (-)          | Ground                      | 12                                |
| <b>TB11</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | CH1 Current Loop Positive 1 | 15                                |
| (-)          | CH1 Current Loop Negative 1 | 16                                |
| CHG          | Current Loop Chassis Ground | 17                                |
| <b>TB12</b>  |                             | <b>J1 Terminal Block Position</b> |
| (+)          | CH2 Current Loop Positive 1 | 18                                |
| (-)          | CH2 Current Loop Negative 1 | 19                                |
| CHG          | Current Loop Chassis Ground | 20                                |

### 3.2.5.3 Multiple AMC-RAM-4 Wired to a 1B Monitor

When more than two AMC-RAM-4 modules are required, the modules can be connected in parallel BUT the optional displays have to be connected in series.

**Caution:** Ensure that the power supply at the monitor is large enough to power all devices or use the configuration that has no more than 2 displays per channel.

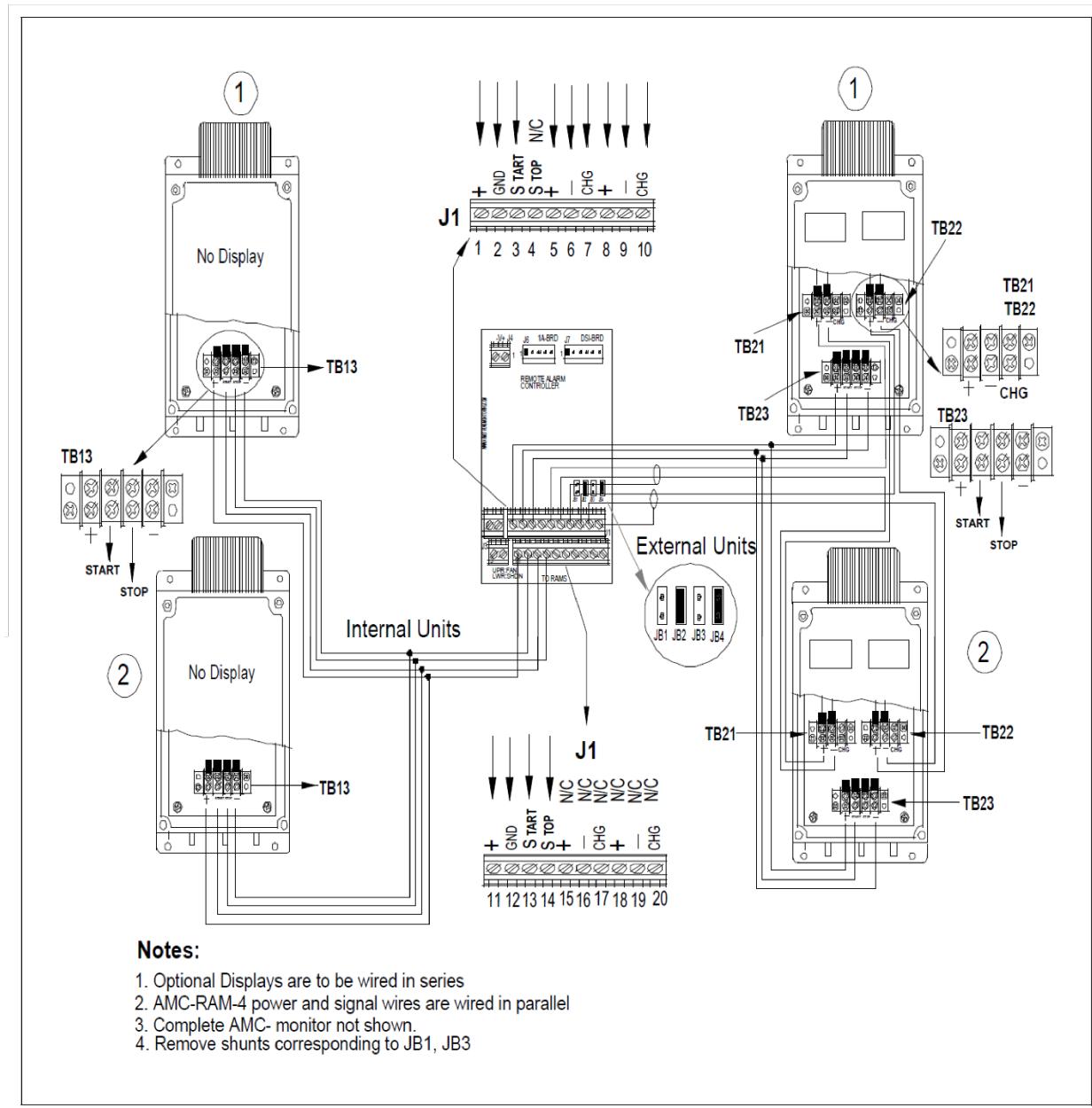


Figure 3-4: Multiple RAM-4 to 1BREF Monitor Diagram

**Table 3-5: Wiring Multiple Power and Signal Terminals in Parallel**

| <b>AMC-RAM-4</b>   | <b>Function</b>       | <b>AMC-1BREF Monitor/ RAM-4</b> |
|--------------------|-----------------------|---------------------------------|
| <b>TB23 Unit 1</b> |                       | <b>J1 Terminal block</b>        |
| (+)                | Ram-4 Alarm           | 1                               |
| START              | Activate Vent Relay   | 3                               |
| STOP               | Deactivate Vent Relay | N/C                             |
| ( - )              | Ground                | 2                               |
| <b>TB23 Unit 2</b> |                       | <b>TB23 Unit 1</b>              |
| (+)                | Ram-4 Alarm           | +                               |
| START              | Activate Vent Relay   | START                           |
| STOP               | Deactivate Vent Relay | N/C                             |
| ( - )              | Ground                | ( - )                           |

**Table 3-6: Wiring Multiple Displays for AMC-RAM-4 in Series**

| <b>AMC-RAM-4</b>   | <b>Function</b>                          | <b>AMC-1AREF Monitor / RAM-4</b>         |
|--------------------|--|--|
| <b>TB21 Unit 1</b> |  | <b>J1 Terminal block and TB21 unit 2</b> |
| (+)                | CH1. Current Loop Positive 1             | J1 Terminal block pos. 5                 |
| ( - )              | CH1. Current Loop to next Ram-4          | (+) TB21 unit 2                          |
| CHG                | Current Loop Chassis Ground              | J1 Terminal block pos. 7                 |
| <b>TB21 Unit 2</b> |  | <b>J1 Terminal block and TB21 unit 1</b> |
| ( - )              | CH1. Current Loop return from last RAM-4 | J1 Terminal block pos. 6                 |
| CHG                | Current Loop Chassis Ground              | J1 Terminal block pos. 7                 |
| <b>TB22 Unit 1</b> |  | <b>J1 Terminal block and TB22 unit 2</b> |
| (+)                | CH2. Current Loop Positive 1             | J1 Terminal block pos. 8                 |
| ( - )              | CH2. Current Loop to next Ram-4          | (+) TB22 unit 2                          |
| CHG                | Current Loop Chassis Ground              | J1 Terminal block pos. 10                |
| <b>TB22 Unit 2</b> |  | <b>J1 Terminal block and TB22 unit 1</b> |
| ( - )              | CH2. Current Loop return from last RAM-4 | J1 Terminal block pos. 9                 |
| CHG                | Current Loop Chassis ground              | J1 Terminal block pos. 10                |

**Table 3-7: Wiring Multiple AMC-RAM-4 with no Displays**

| <b>AMC-RAM-4</b>   | <b>Function</b>       | <b>AMC-1BREF Monitor / RAM-4</b> |
|--------------------|-----------------------|----------------------------------|
| <b>TB13 Unit 1</b> |                       | <b>J1 Terminal block</b>         |
| (+)                | Ram-4 Alarm           | 11                               |
| START              | Activate Vent Relay   | 13                               |
| STOP               | Deactivate Vent Relay | 14                               |
| ( - )              | Ground                | 12                               |
| <b>TB13 Unit 1</b> |                       | <b>TB13 Unit 2 (RAM-4)</b>       |
| (+)                | Ram-4 Alarm           | (+)                              |
| START              | Activate Vent Relay   | START                            |
| STOP               | Deactivate Vent Relay | STOP                             |
| ( - )              | Ground                | ( - )                            |

**NOTES:**

- Limit the number of displays for external devices wired up to the 1BREF monitor to 2 per channel due the current requirements of the displays and power supply.
- The Audio Silence will only silence the local AMC-RAM-4, not all AMC-RAM-4s connected to the circuit.
- When additional AMC-RAM-4s are required, an additional power supply may be required at the AMC-RAC.
- Shielded twisted pair wire is recommended for display wiring.

**3.2.5.4 RAC Display Shunts**

The RAC J1 Pins 1-10 always connect to external units while the RAC J1 Pins 11-20 always connect to internal units. The shunts must be installed correctly to ensure the display current loops exist for different configurations.

The balance of RAM-4 functions do not depend on these shunts.

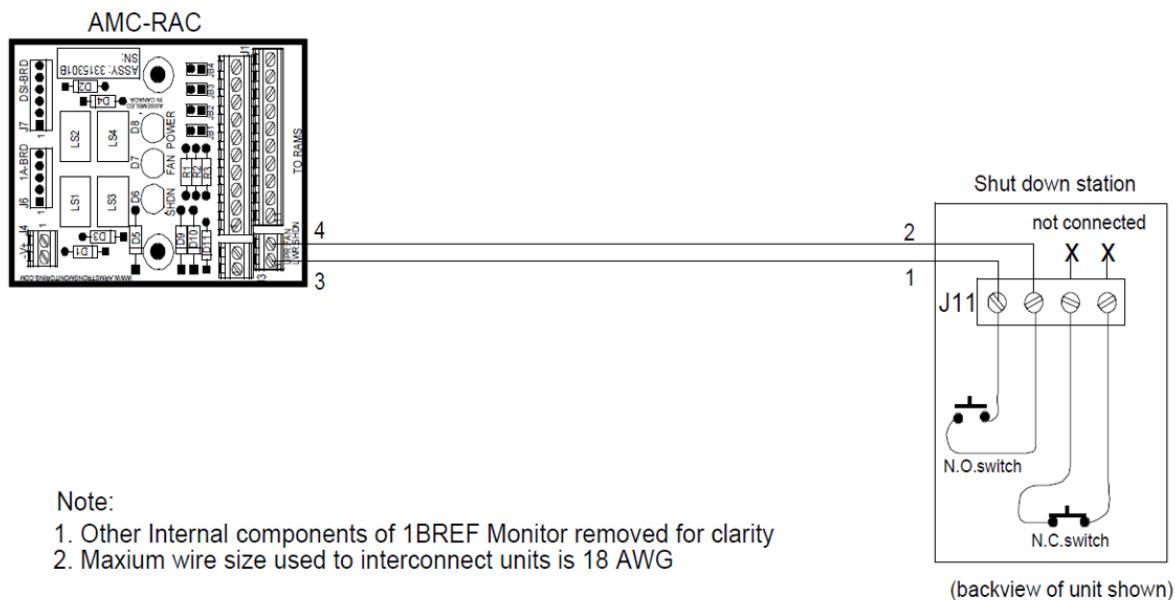
**Table 3-8: RAC Display Shunt Configuration**

| <b>JB1-4 Install</b> | <b>RAM4 Configuration</b>  |
|----------------------|--|
| No shunts installed  | 1 External 2 Display and 1 Internal 2 Display (both Ch1/2 used)  |
| No shunts installed  | 1 External 1 Display and 1 Internal 1 Display (only CH1 used)    |
| JB2, JB4 installed   | 2 External 2 Display and 2 Internal No Display (both Ch1/2 used) |
| JB2 installed        | 2 External 1 Display and 2 Internal No Display (only CH1 used)   |
| JB1, JB3 installed   | 2 Internal 2 Display and 2 External No Display (both Ch1/2 used) |
| JB1 installed        | 2 Internal 1 Display and 2 External No Display (only CH1 used)   |

### 3.2.5.5 AMC-RAC to Emergency Pull Station (Optional)

The Emergency Pull Station (AMC-EPS) is located immediately outside the mechanical room door and is intended to shut down any interlocked equipment in case of an emergency. The Pull Station is wired to the system through the AMC-RAC as shown in Figure 4 6. Once the Pull Station lever is pulled, it activates the alarm relay until the switch is reset.

Recommended wire size is 18-22 AWG and distance between AMC-RAC and pull station should not be more than 500 feet.



**Figure 3-5: Emergency Pull Station**

**Table 3-9: Wiring 1BREF to Pull Station**

| RAC J3 | Function | Shut Down Station J11 |
|--------|----------|-----------------------|
| 3      | Positive | 1                     |
| 4      | GND      | 2                     |

### 3.2.5.6 Building Automation System (BAS)

The building automation system (BAS) can be wired to the Gas Monitor through the AMC-RAC. The BAS can also be wired in series with AMC-RAM-4 module with displays through the AMC-RAC.

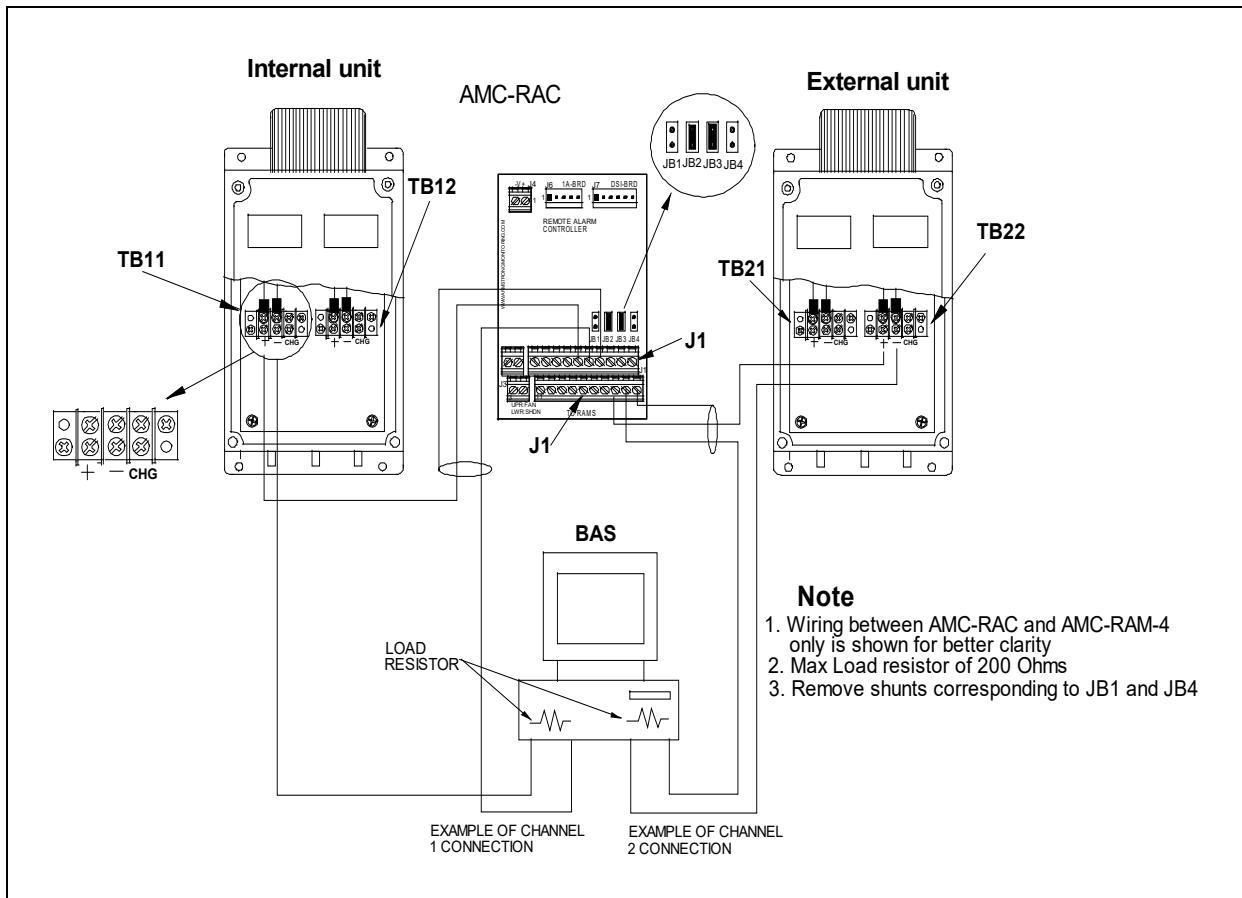


Figure 3-6: AMC-RAM4 with Displays, BAS and AMC-RAC

Table 3-10: AMC-RAC to RAM4 Internal with Display and BAS Channel 1

| AMC-RAC                       | Function                     | RAM4              | BAS CH1 |
|-------------------------------|------------------------------|-------------------|---------|
| J1 Terminal Block pos.5 (+)   | CH1. Current Loop Positive 1 | TB 11(internal) + |         |
| N/A                           |                              | TB 11(internal) - | (+)     |
| J1 Terminal Block pos.6 (-)   | CH1. Current Loop Negative 1 | N/A               | (-)     |
| J1 Terminal Block pos.7 (CHG) | Current Loop Chassis Ground  |                   |         |

**Table 3-11: AMC-RAC to RAM4 External with Display and BAS Channel 2**

| AMC-RAC                           | Function                        | RAM4              | BAS CH2 |
|-----------------------------------|---------------------------------|-------------------|---------|
| J1 Terminal Block pos.18 (+)      | CH2. Current Loop<br>Positive 1 | TB 22(external) + |         |
| N/A                               |                                 | TB 22(external) - | (+)     |
| J1 Terminal Block pos.19 (-)      | CH2. Current Loop<br>Negative 1 | N/A               | (-)     |
| J1 Terminal Block pos.20<br>(CHG) | Current Loop Chassis<br>Ground  |                   |         |

**NOTE:** CABLE SHIELD MUST BE GROUNDED AT ONE END ONLY, EITHER AT GAS MONITOR OR BAS BUT NOT BOTH.

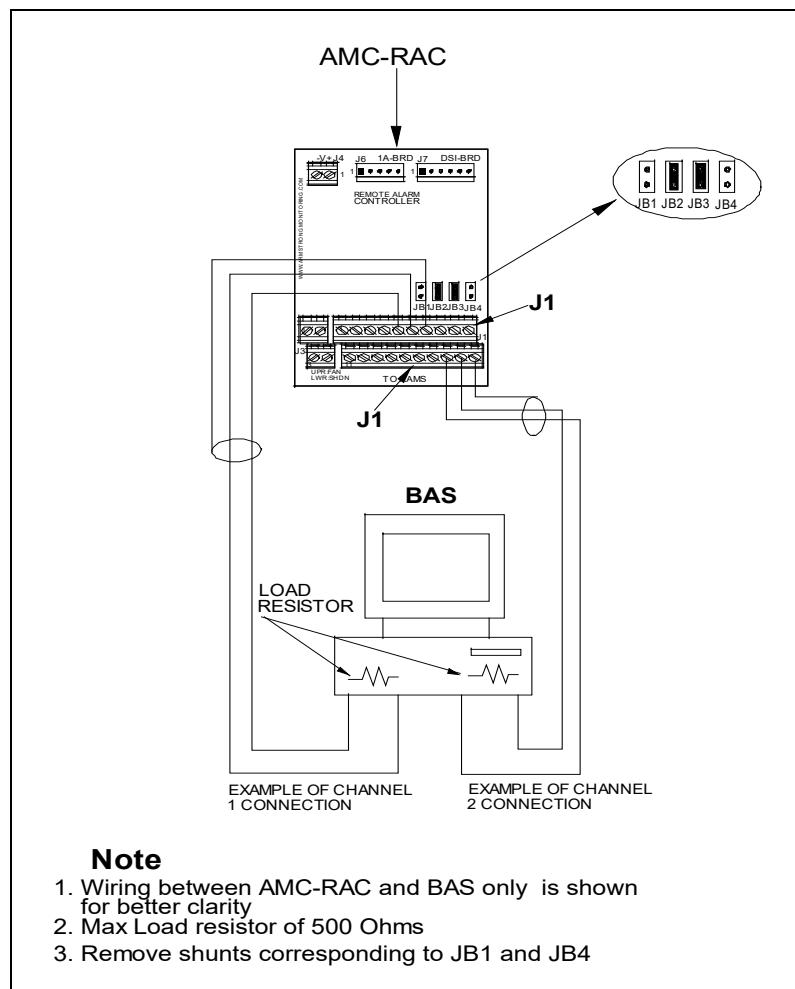


Figure 3-7: Building Automation Wiring to AMC-1BREF

Table 3-12: AMC-RAC to BAS Channel 1

| AMC-RAC                       | Function                     | BAS CH1 |
|-------------------------------|------------------------------|---------|
| J1 Terminal Block pos.5 (+)   | CH1. Current Loop Positive 1 | (+)     |
| J1 Terminal Block pos.6 (-)   | CH1. Current Loop Negative 1 | (-)     |
| J1 Terminal Block pos.7 (CHG) | Current Loop Chassis Ground  |         |

**Table 3-13: AMC-RAC to BAS Channel 2**

| <b>AMC-RAC</b>                 | <b>Function</b>              | <b>BAS CH2</b> |
|--------------------------------|------------------------------|----------------|
| J1 Terminal Block pos.18 (+)   | CH2. Current Loop Positive 1 | (+)            |
| J1 Terminal Block pos.19 (-)   | CH2. Current Loop Negative 1 | (-)            |
| J1 Terminal Block pos.20 (CHG) | Current Loop Chassis Ground  |                |

**NOTE:**

|  |
|--|
| 1. Wire length for the following setups is the same; Gas Monitor 1B x2 Display with BAS 200 Ohms resistance and Gas Monitor 1B x 1 Display with BAS 450 Ohms resistance. |
| 2. Recommended maximum load resistance BAS is 200 Ohms per channel; for setup AMC-1BREF monitor, RAM-4 with 2 Displays per channel.                                      |

## 4 Operation

This section describes how the functionalities of the AMC-1BREF Monitor are operated and performed. Please consult the operation and initial configuration chapters below before attempting to use or calibrate the Gas Monitor.

### 4.1 Status LEDs

Refer to the **External View** section for LED location and descriptions. During operation the LEDs will display the following configurations:

#### 4.1.1 Start Up

**Table 4-1: Status LEDs (Start Up)**

| LED Status  | Network LED                  | Alarm Status LED | Display Screen Message                                      |
|---|------------------------------|------------------|---|
| Initialization and discovery of Sensor Modules (after UTx is powered up). | OFF                          | Solid WHITE      | AMC Splash Screen   |
| Sensor Warm-up  | Flashing GREEN (1 sec Cycle) | Solid WHITE      | Main Info Screen (or blank)<br>No Sensor Gas Readings Shown |

#### 4.1.2 Network Status

**Table 4-2: Status LEDs (Network Status)**

| LED Status                                    | Network LED                  | Alarm Status LED | Display Screen Message          |
|---|------------------------------|------------------|---------------------------------|
| Network status does not apply to 1B monitors. | Flashing GREEN (1 sec Cycle) |                  | Not Indicated on Display Screen |

#### 4.1.3 Faults

**Table 4-3: Status LEDs (Faults)**

| LED Status                              | Network LED                  | Alarm Status LED | Display Screen Message                         |
|---|------------------------------|------------------|--|
| Fault 1                                 |                              |                  |  |
| External Sensor Input Below Fault Value | Flashing GREEN (1 sec cycle) | Solid RED        | Gas Bar Indicates “FAULT” For Affected Sensors |

#### 4.1.4 Alarms

**Table 4-4: Status LEDs (Alarms)**

| LED Status          | Network LED                  | Alarm Status LED | Display Screen Message                         |
|---------------------|------------------------------|------------------|--|
| Threshold 1 Reached | Flashing GREEN (1 sec Cycle) | Solid YELLOW     | Gas Bar Indicates “WARN” For Affected Sensors  |
| Threshold 2 Reached | Flashing GREEN (1 sec Cycle) | Solid RED        | Gas Bar Indicates “ALARM” For Affected Sensors |

#### 4.1.5 Miscellaneous

**Table 4-5: Status LEDs (Miscellaneous)**

| LED Status                                      | Network LED                  | Alarm Status LED               | Display Screen Message          |
|---|------------------------------|--------------------------------|---------------------------------|
| Low RTC Battery                                 | Flashing GREEN (1 sec cycle) | Flashing MAGENTA (1 sec cycle) | Not Indicated on Display Screen |
| Real-Time Clock (RTC) Disabled or Uninitialized | Flashing GREEN (1 sec cycle) | Solid MAGENTA                  | Not Indicated on Display Screen |

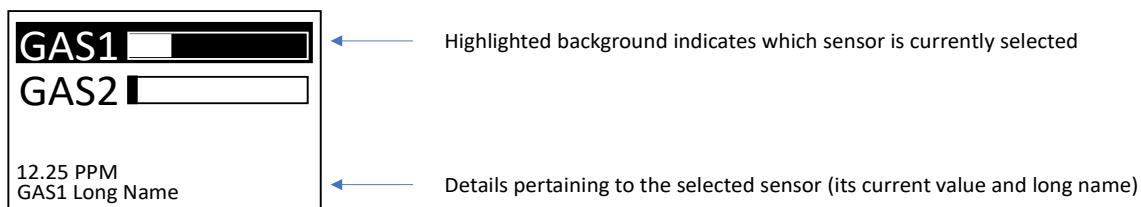
## 4.2 Menu Overview

Note that a **Menu Flow Chart** is available further in this manual. The menu images and menu flow diagrams in this manual represent gas types with labels such as “GAS1”, “GAS2”, etc. These are mapped to specific gases based on the customer order.

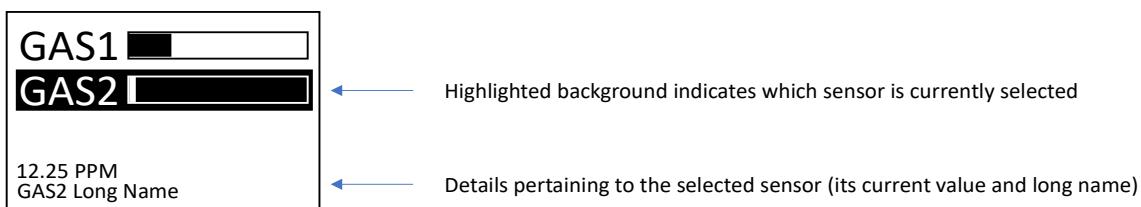
### 4.2.1 Normal Operation

Upon startup, a brief splash screen is shown on the display which includes the Armstrong Monitoring Corp’s logo and the current version of the UTx firmware. After a couple of seconds, the display will update to show the main info screen (see below). NOTE: The bar graphs indicating gas concentration are not visible initially while the sensor modules are warming up. The warm-up period will be shown in the details section for the selected sensor until the warm-up period expires.

**NOTE:** Factory configurations define a warm-up default value that prevents false alarms while sensors are warming up. This value may be viewed during warm-up through the detailed sensor screen section.



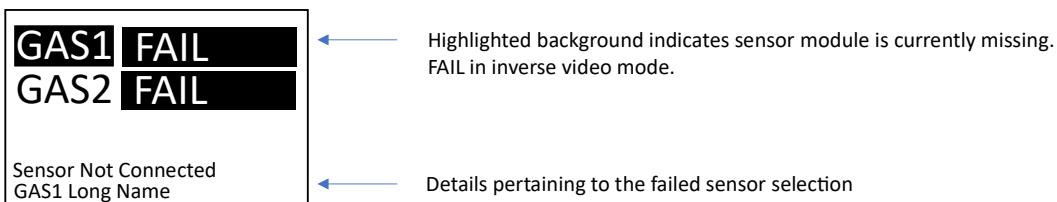
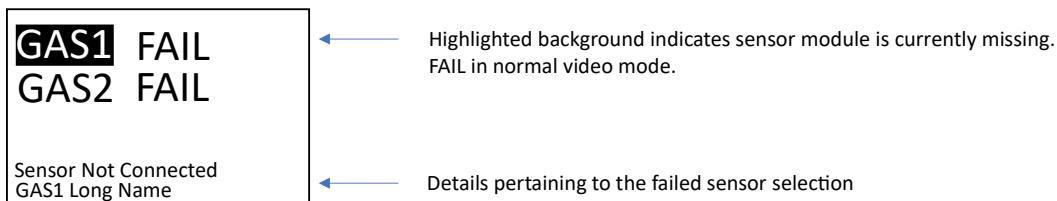
As shown above, two sensors are currently attached to the transmitter. Only one sensor can be selected at a time for the purpose of inspecting its details. Use the **UP** and **DOWN** buttons to navigate between each sensor. The following diagram illustrates the main info screen after pressing the **DOWN** button from the previous display. Notice how the details are updated to reflect the newly selected sensor.



After a programmed timeout period without any button presses, the display will go blank (screen saver mode). To re-enable the display, simply press the **ENTER** button.

#### 4.2.2 Failed Sensor

In the event of a failed sensor, the bar graph is replaced with a large FAIL indication and the detailed description is updated accordingly. If the sensor fails while the display is OFF, the display will immediately turn ON and the failed sensor will be selected by default. In addition, the FAIL indication will toggle between normal and inverse ‘white space’ mode at a rate of once per second as shown below.

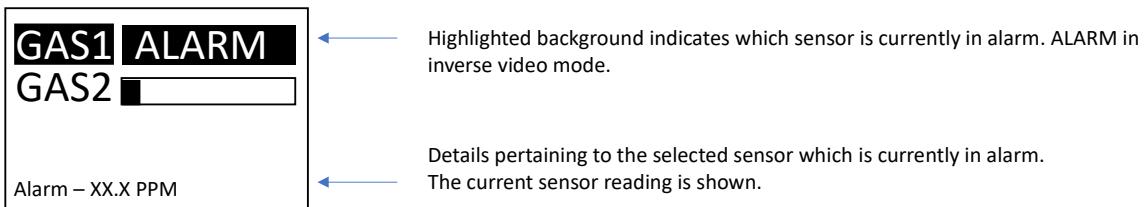
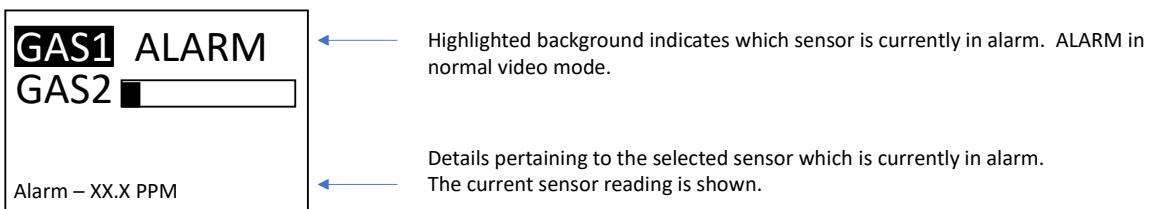
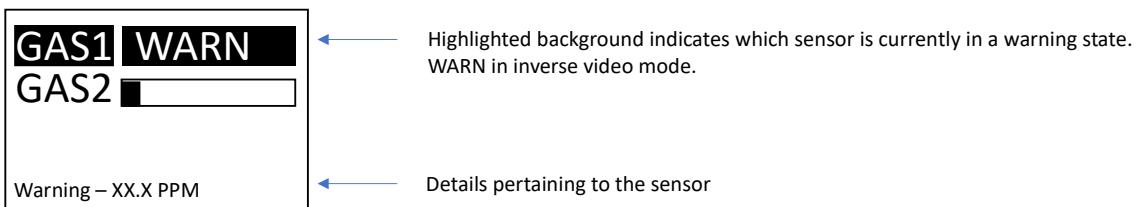
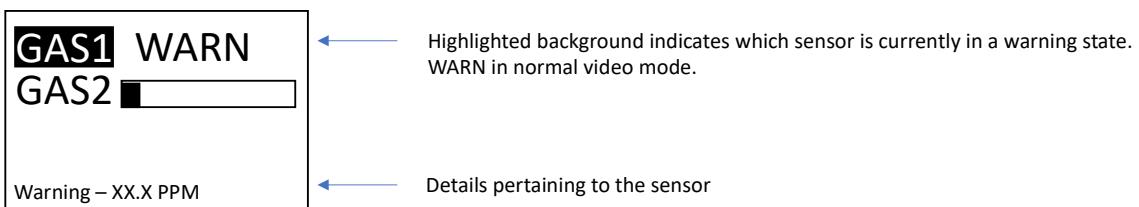


If the failure condition is resolved, the main display for the failed sensor will resume normal operation by indicating the sensor reading via bar graph.

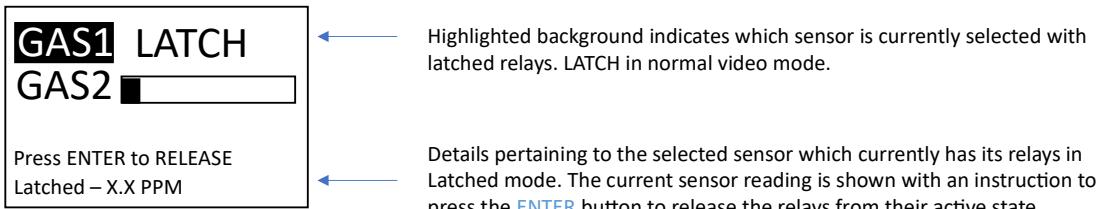
#### 4.2.3 Warning/Alarm Indication

When a warning or an alarm occurs, the bar graph is replaced with a large WARN indication for warnings or a large ALARM for alarms. If the sensor enters a warning or alarm state while the display is OFF, the display will immediately turn ON and the sensor responsible for the warning/alarm will be selected by default. The WARN/ALARM indication will toggle between normal and inverse ‘white space’ mode at a rate of once per second as shown below.

The user has the option to silence the buzzer while the warning/alarm condition is still active. To silence the alarm, the channel responsible for the warning/alarm needs to be selected and the user needs to press the **ENTER** button. Once silenced, the contextual help (small text) will provide an indication of how long the audio buzzer will remain silenced. Once this period expires, the previous ‘Press ENTER to ACK’ message will return, and the buzzer will resume operation.



For units configured at factory to use latched alarms, when the alarm condition is cleared the display will indicate that the relays are latched until cleared by the user by pressing the **ENTER** button to release the latching condition.





Highlighted background indicates which sensor is currently selected with latched relays. LATCH in inverse video mode.

Details pertaining to the selected sensor which currently has its relays in Latched mode. The current sensor reading is shown with an instruction to press the **ENTER** button to release the relays from their active state.

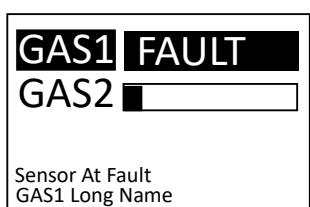
#### 4.2.4 Fault Indication

The following two menu images show a fault condition in normal and inverse video modes.



Highlighted background indicates which sensor is currently at fault. FAULT in normal video mode.

Details pertaining to the sensor at fault

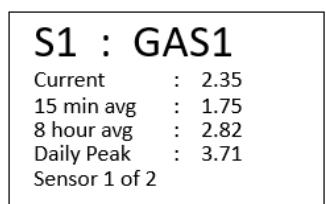


Highlighted background indicates which sensor is currently at fault. FAULT in inverse video mode.

Details pertaining to the sensor at fault

#### 4.2.5 Detailed Sensor Screen

To access the detailed information for each sensor, press and hold the **UP** button until the following screen appears.



Label indicates which sensor is currently selected

Current instantaneous value for the selected sensor

15 min average value for the selected sensor

8 hour average value for the selected sensor

Daily peak value for the selected sensor

Paging info updated as different sensors are selected using **UP/DOWN** buttons

The detailed sensor screen provides several values for each sensor. Use the **UP** and **DOWN** buttons to page through all the attached sensors. This detailed screen will timeout after 300 seconds if no button is pressed thereby returning the user back to the main info screen. Alternatively, the user can exit the detailed sensor screen on demand by pressing the **ENTER** button to return back to the main info screen.

#### 4.2.6 Detailed Status Screen

To access the detailed status for each sensor, press and hold the DOWN button until the following screen appears.

|                      |   |
|----------------------|---|
| S1 : GAS1            | Label indicates which sensor is currently selected  |
| Status : Normal      | Current operational status for the selected sensor  |
| Last Cal : 76 days   | Number of days since last calibration for the selected sensor                               |
| Next Cal : 104 days  | Number of days until next calibration for the selected sensor                               |
| Lifetime : 2126 days | Remaining sensor life for the selected sensor   |
| S/N : 1234           | Serial number for the selected sensor   |
| Sensor 1 of 2        | Paging info updated as different sensors are selected using <a href="#">UP/DOWN</a> buttons |

The detailed status screen provides the complete status for each sensor. Use the UP and DOWN buttons to page through all the attached sensors. This detailed screen will timeout after 300 seconds if no button is pressed thereby returning the user back to the main info screen. Alternatively, the user can exit the detailed status screen on demand by pressing the ENTER button to return to the main info screen.

**NOTE:** All information dependent on the real-time clock (RTC) such as 'Last Cal' or 'Next Cal' may be incorrect if the RTC is currently disabled or uninitialized (as indicated by a solid magenta on the Alarm Status LED).

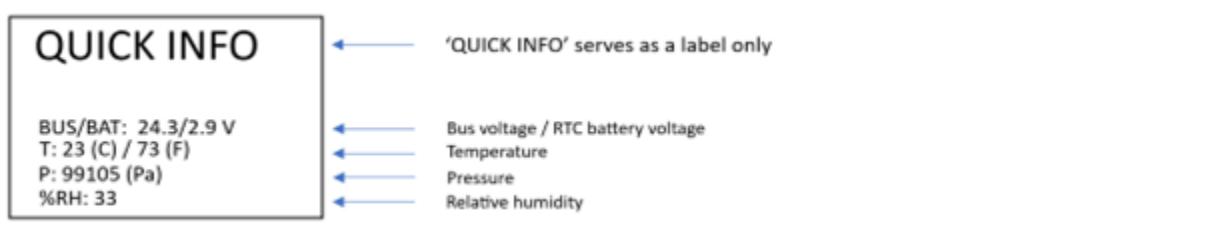
Continuing to press **DOWN** after the sensor pages show the firmware version of up to all four modules that are available on the UTx platform. This list also displays the date and time for convenience.

|                     |   |
|---------------------|---|
| <b>FIRMWARE</b>     | 'Firmware' serves as a label only           |
| TM : v5.14          | Transmitter (UTx) firmware version          |
| DM : v5.14          | Display module firmware version             |
| SM1 : v5.14         | First sensor module version, if applicable  |
| SM2 : v5.13         | Second sensor module version, if applicable |
| YYYY-MM-DD HH:MM:SS | Date and time information                   |

#### 4.2.7 Quick Info Screen

To access the quick info screen, simultaneously press the UP and DOWN buttons from the main screen, until the following screen appears.

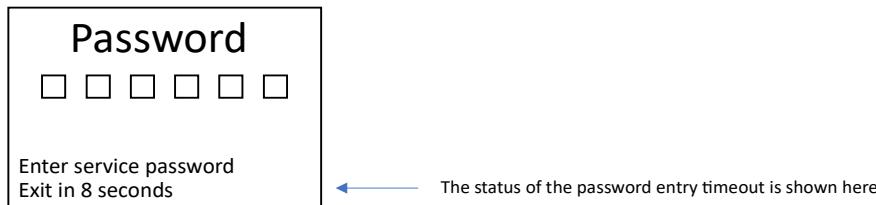
The quick info screen provides the bus voltage supplied to unit (V), RTC battery voltage (V), temperature (°C and °F), pressure (Pa), and relative humidity (%RH), or "N/A" if not available.



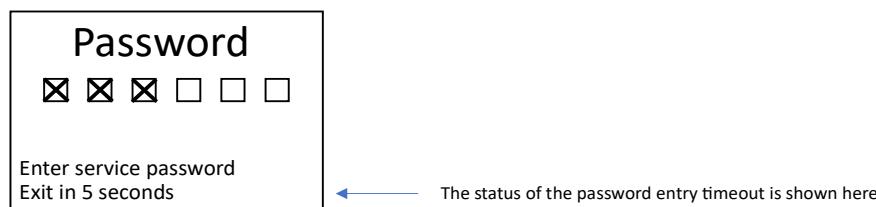
The user can exit the quick info screen by pressing the ENTER button to return to the main info screen.

#### 4.2.8 Password Entry

To access the service menu system, the user needs to press and hold the **ENTER** button until the following password entry screen is displayed.



Enter the password using a combination of the **UP**, **DOWN** and **ENTER** buttons. The password is factory set to **UP - DOWN - UP - DOWN - ENTER - ENTER**. As the password is being entered, the display updates with each button press. The diagram below illustrates the state of the password entry after 3 button presses. The password entry screen will timeout after 10 seconds if no button is pressed thereby returning the user back to the main info screen.



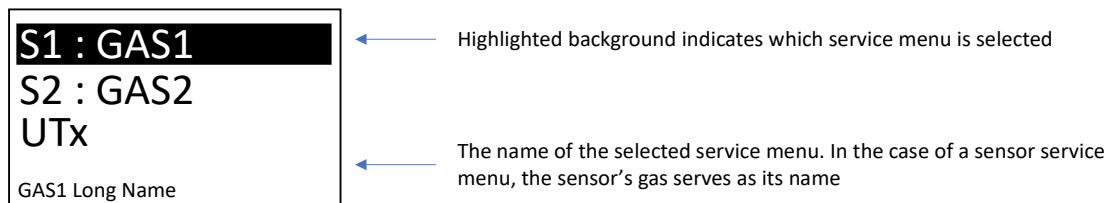
#### 4.2.9 Main Service Menu

##### 4.2.9.1 Service Menu Timeout

The service menus remain unlocked for a programmed timeout period (set to 5 minutes). Within that period, the service menus can be re-enabled by long pressing the **ENTER** button. If the timeout period is allowed to expire, the password entry screen will appear prior to accessing the service menus. Also, if the service menu is active when a timeout occurs, the service mode is disabled, and the display will go blank (i.e. power saving mode). Lastly, the service menu timeout is reset with each button press while the service menus are active.

#### 4.2.9.2 Service Menu Overview

Once the correct password is entered, the main service menu is displayed as shown in the following diagram.

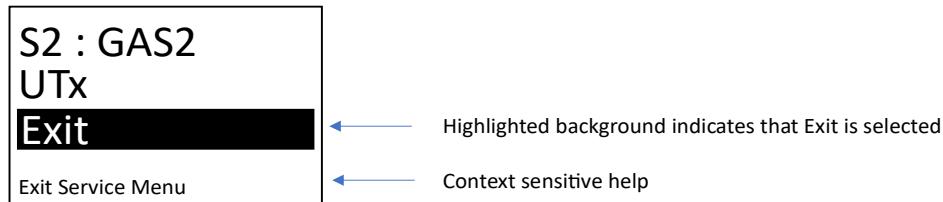


Once again, the **UP** and **DOWN** buttons can be used to navigate the list of service menus. The main service menu provides the menu items listed in the table below:

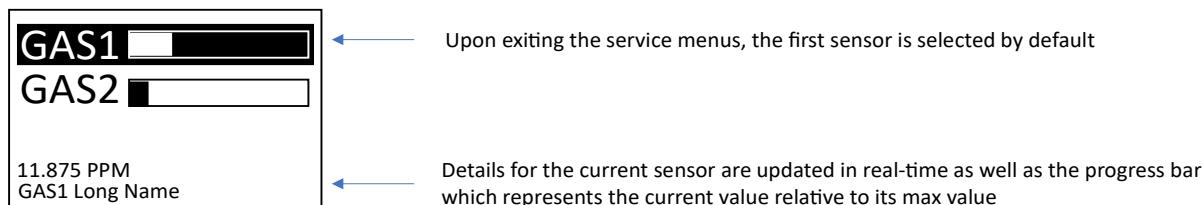
**Table 4-6: Service Menu Options**

| Menu Item                | Description  |
|--------------------------|--|
| <Sensor #> : <Gas Label> | Each sensor is included in the service menu indicated by its number and gas label (Ex: S2 : CO). |
| UTx                      | Access the settings for the transmitter module through the 'UTx' menu item.                      |
| Exit                     | Select this menu item to exit the service menu.  |

To exit the Service Menu, press **DOWN** repeatedly until the end is reached and Exit is highlighted as shown below.



With 'Exit' highlighted (as above), press **ENTER** to exit the service mode and return back to the main info screen as shown below.



## 4.2.10 External Sensor Service Menu

**NOTE:** The Outputs menu (available from the main service menu) is used to provide supplemental configuration options that are applicable to external sensors, beyond those in the External Sensor Service menu.

### 4.2.10.1 External Sensor Service Menu Overview

If the **ENTER** button is pressed while the service menus are active and an external sensor is currently selected, then the following menu is shown for external sensors. This menu is common to all external sensors, therefore, selecting any external sensor will produce the same menu.



← Context sensitive help (for the currently highlighted menu item)

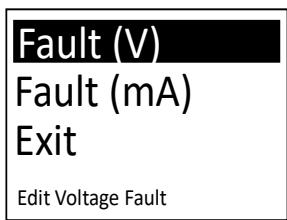
The **UP** and **DOWN** buttons can be used to navigate the list of service menus for the selected sensor. The sensor's service menu provides the following menu items:

**Table 4-7: External Sensor Menu Options**

| Menu Item | Description  |
|-----------|--|
| Analog    | Analog configuration sub-menu for the selected sensor. |
| Sensor    | Sensor configuration sub-menu for the selected sensor. |
| Override  | Override sub-menu for the selected sensor.             |
| Exit      | Select this menu to return to the main service menu.   |

### 4.2.10.2 Analog Sub-Menu

If 'Analog' configuration sub-menu is activated from the sensor's service menu when an external sensor is selected, then the display will be updated to show the following sub-menu.



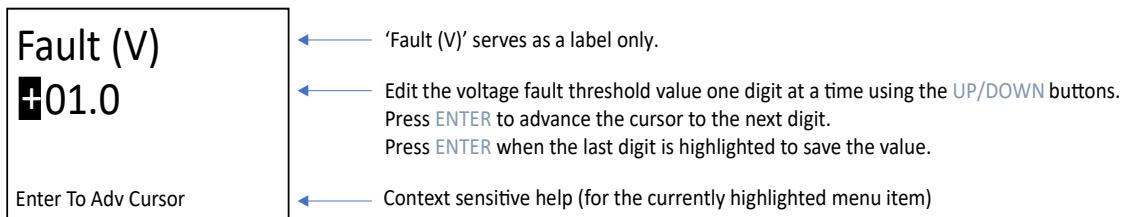
← Activate this menu item to edit the fault threshold for voltage mode input  
← Activate this menu item to edit the fault threshold for current mode input  
← Highlighted background indicates that Exit is selected  
← Context sensitive help (for the currently highlighted menu item)

The **UP** and **DOWN** buttons can be used to navigate the list of analog configuration options for the selected external sensor. The analog configuration sub-menu is defined in the below table:

**Table 4-8: Analog Sub-Menu Options**

| Menu Item  | Description  |
|------------|--|
| Fault (V)  | Activate this menu item to edit the fault threshold (in V) for voltage mode input.   |
| Fault (mA) | Activate this menu item to edit the fault threshold (in mA) for current mode input.  |
| Exit       | Select this menu item to return to the sensor's service menu. The 'Analog' sub-menu will be selected when the sensor's service menu appears. |

If 'Fault (V)' is activated from the 'Analog' configuration sub-menu, then the display will be updated to show the following editing screen.

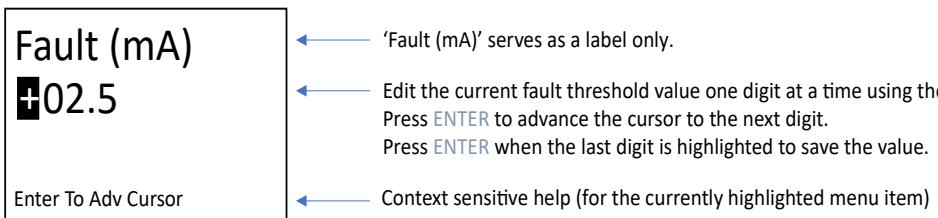


When the **ENTER** button is pressed with the last digit selected, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the voltage fault threshold for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the 'Analog' configuration sub-menu menu with the 'Fault (V)' menu item selected.

**NOTE:** This value only applies when the input mode is voltage mode and has a non-zero minimum input. For example, with an external sensor configured for operation between 2 - 10 V, setting a fault value of 1 V would lead to the sensor being found in a 'FAIL' state with an input voltage of less than 1 V.

**WARNING:** Entering a fault value of 0 V disables the fault check.

If 'Fault (mA)' is activated from the 'Analog' configuration sub-menu, then the display will be updated to show the following editing screen.



When the **ENTER** button is pressed with the last digit selected, the screen will update to display the confirmation dialog (described previously). If Yes is selected, the edit value is persisted as the new value for the current fault threshold for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the ‘Analog’ configuration sub-menu menu with the ‘Fault (mA)’ menu item selected.

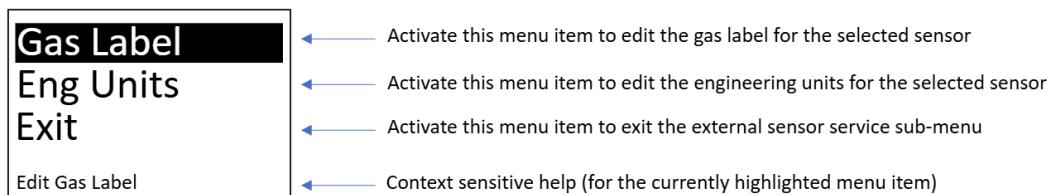
**NOTE:** This value only applies when the input mode is current mode and has a non-zero minimum input. For example, with an external sensor configured for operation between 4 - 20 mA, setting a fault value of 2 mA would lead to the sensor being found in a ‘FAIL’ state with an input current of less than 2 mA.

**WARNING:** Entering a fault value of 0 mA disables the fault check.

If ‘Exit’ is activated from the ‘Analog’ configuration sub-menu, then the user is returned to the sensor’s service menu for an external sensor.

#### 4.2.10.3 Sensor Sub-Menu

If the ‘Sensor’ sub-menu is activated from the sensor’s service menu when an external sensor is selected, then the display will be updated to show the following sub-menu.



The **UP** and **DOWN** buttons can be used to navigate the list of sensor configuration options for the selected external sensor. The sensor configuration sub-menu is defined in the below table:

**Table 4-9: Sensor Sub-Menu Options**

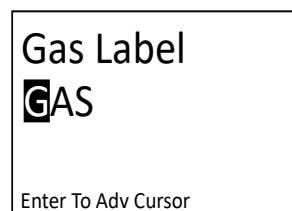
| Menu Item        | Description  |
|------------------|--|
| <b>Gas Label</b> | Activate this menu item to edit the gas label for the selected sensor.         |
| <b>Eng Units</b> | Activate this menu item to edit the engineering units for the selected sensor. |

**Exit**

Select this menu item to return to the sensor's service menu. The 'Config' sub-menu will be selected when the sensor's service menu appears.

**4.2.10.4 Gas Label**

If 'Gas Label' is activated from the 'Sensor' sub-menu, then the display will be updated to show the following editing screen.



**Gas Label**  
**GAS**

- ← 'Gas Label' serves as a label only, therefore, this item can not be selected.
- ← Edit the gas label value character at a time using the **UP/DOWN** buttons.  
Press **ENTER** to advance the cursor to the next character.  
Press **ENTER** when the last character (space) is highlighted to save the value.
- ← Context sensitive help (for the currently highlighted menu item)

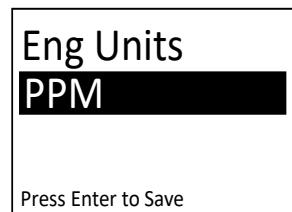
Each character can be edited to any alpha-numeric value (A-Z, 0-9) including a space. When **ENTER** button is pressed with the last non-space character highlighted, a space will be appended to the label to allow expanding the label value.

When the **ENTER** button is pressed with the last character selected and that character is a space, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the Gas Label for the selected external sensor.

Otherwise, the edit value is rejected. In either case, the menu returns to the 'Sensor' configuration sub-menu menu with the 'Gas Label' menu item selected.

**4.2.10.5 Engineering Units**

If 'ENG UNITS' is activated from the 'Sensor' sub-menu, then the display will be updated to show the following editing screen.



**Eng Units**  
**PPM**

- ← 'Eng Units' serves as a label only.
- ← The engineering units can be selected from a list of options using the **UP/DOWN** Buttons to cycle between each option. Press **ENTER** to save the selected options.
- ← Context sensitive help (for the currently highlighted menu item)

The available options for 'ENG UNITS' are listed in the following table.

**Table 4-10: Engineering Unit Options**

| Menu Item | Description       |
|-----------|-------------------|
| PPB       | Parts per Billion |
| PPM       | Parts per Million |

|       |                                  |
|-------|----------------------------------|
| % LEL | Percent of Lower Explosive Limit |
| % VOL | Percent by Volume                |
| Volt  | Voltage                          |
| % FS  | Percent of Full Scale            |
| % LFL | Percent of Lower Flammable Limit |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.10.6 Simulation Of Gas Levels (External Sensors)

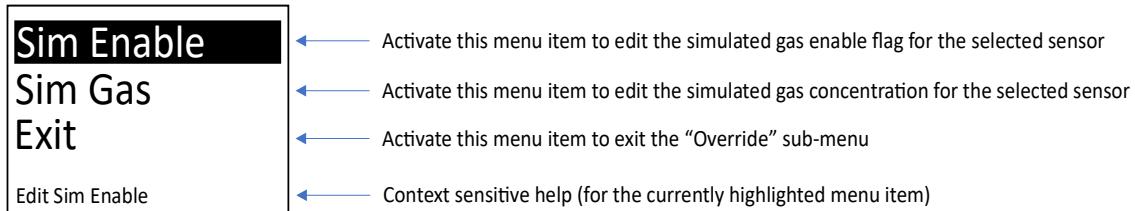
The External Sensor Menu allows the current gas reading of an external sensor to be overridden by a simulated gas level. This may be useful during the system commissioning to verify operation of the Monitor or alarm relays.

**Table 4-11: External Override Sub-Menu Options**

| Menu Item  | Description   |
|------------|---|
| Sim Enable | Menu item for turning the external gas override value on/off.                                   |
| Sim Gas    | Allows an external override value to be selected (only applied if Sim Enable set to “Enabled”). |
| Exit       | Select this menu item to return to the external sensor service menu.                            |

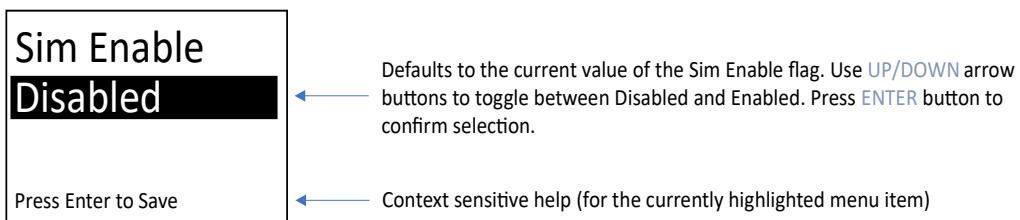
#### 4.2.10.7 Override

If ‘Override’ sub-menu is activated from the external sensor’s service menu, then the display will be updated to show the following sub-menu.



#### 4.2.10.8 Sim Enable

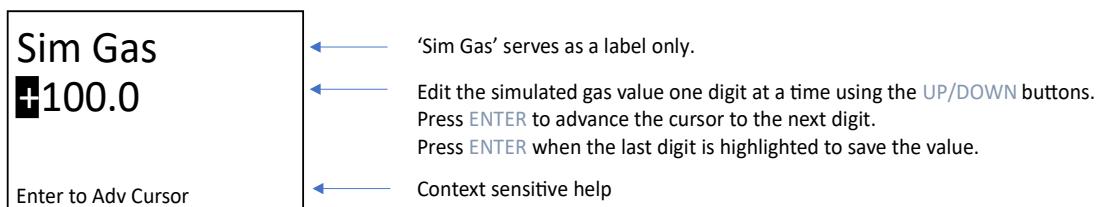
If ‘Sim Enable’ is activated from the ‘Override’ sub-menu, then the display will be updated to show the following editing screen.



When the **ENTER** button is pressed, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Enable flag. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with the 'Sim Enable' menu item selected.

#### 4.2.10.9 Sim Gas

If 'Sim Gas' is activated from the 'Override' sub-menu, then the display will be updated to show the following editing screen.



When the **ENTER** button is pressed with the last digit highlighted, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Gas concentration value. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with the 'Sim Gas' menu item selected.

Selected 'Exit' from the 'Override' sub-menu returns the user to the sensor's service menu with the 'Override' menu item selected.

#### 4.2.11 Transmitter Service Menu

If the 'UTx' menu item is activated from the main service menu via the **ENTER** button, then UTx service menu will appear on the display as shown in the following diagram.

The **UP** and **DOWN** buttons can be used to navigate the list of service menus for the UTx. The following table outlines all the menu items from the UTx menu:

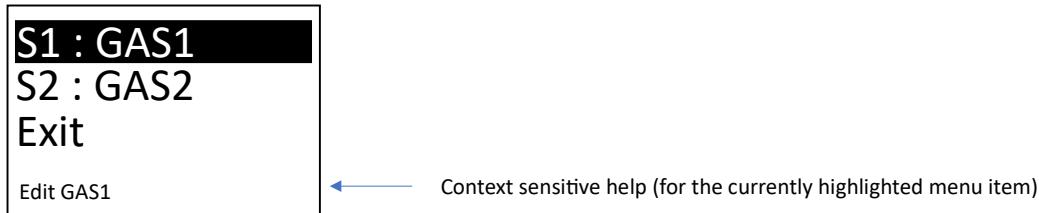
Table 4-12: Transmitter Service Menu

| Menu Item | Description |
|-----------|-------------|
|-----------|-------------|

|           |  |
|-----------|--|
| Sensors   | Select this menu item to activate the Sensors sub-menu.  |
| Alarms    | Select this menu item to activate the Alarms sub-menu.   |
| Relays    | Select this menu item to activate the Relays sub-menu.   |
| Outputs   | Select this menu item to activate the Outputs sub-menu.  |
| Test      | Select this menu item to toggle the test enable flag.  |
| Buzzer    | Select this menu item to toggle the low alarm buzzer enable flag.  |
| Ack Timer | Select this menu item to adjust the buzzer acknowledgement timeout (30 – 120 seconds).   |
| Reset     | Select this menu item to trigger a software reset of the UTx.  |
| Exit      | Select this menu item to return to the main service menu. The menu item for the UTx will be selected when the main service menu appears. |

#### 4.2.11.1 Transmitter Sensors Settings

From the UTx service menu, selecting ‘Sensors’ will update the display to show the following sub-menu.



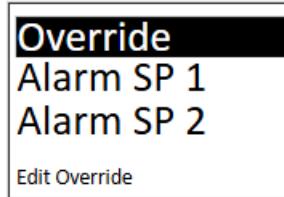
The **UP** and **DOWN** buttons can be used to navigate the list of configured sensors for the sensors sub-menu. The table below outlines all the menu items from the sensors sub-menu:

**Table 4-13: Sensor Module Configuration Menu**

| Menu Item        | Description  |
|------------------|--|
| <b>S1 : GAS1</b> | Select this menu item to activate the configuration sub-menu for sensor 1. |
| <b>S2 : GAS2</b> | Select this menu item to activate the configuration sub-menu for sensor 2. |
| <b>Exit</b>      | Select this menu item to return to the UTx service menu.                   |

#### 4.2.11.2 Sensor Alarm Configuration Sub-Menu

Selecting a sensor from the ‘Sensors’ sub-menu (ex: S1 : GAS1) will update the display to show the following sub-menu.



Context sensitive help (for the currently highlighted menu item)

The **UP** and **DOWN** buttons can be used to navigate the list of menus for the ‘Sensors’ sub-menu. The below table outlines all the menu items from the sensor sub-menu:

**Table 4-14: Sensor Alarm Configuration**

| Menu Item    | Description  |
|--------------|--|
| Override     | Override sub-menu item for the selected sensor.  |
| Alarm SP 1-3 | Select this menu item to edit the alarm setpoints for the selected alarm (1-3).                              |
| Alarm Hyst   | Select this menu item to edit the alarm hysteresis. This hysteresis value is applied to all alarm setpoints. |
| Zero Buff    | Select this menu item to edit the zero-buffer level for the display of small gas concentrations.             |
| Cal Freq     | Select this menu item to edit the time period between recalibrations.  |
| Exit         | Select this menu item to return to the Sensors sub-menu.   |

#### 4.2.11.2.1 Override

The override menu item allows the current gas reading to be overridden by a simulated gas level. This may be useful during system configuration to verify operation of the Digital Monitor or alarm relays.

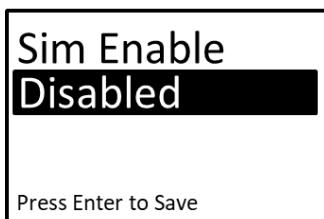
**NOTE:** An override menu item may be found in the Sensor Service menus. Its usage is identical. Should the user activate the override through both menus at the same time, the override value entered through this Sensor Alarm Configuration sub-menu will take precedence.

If ‘Override’ is activated from the Sensor Alarm Configuration sub-menu, then the display will be updated to show the following sub-menu:



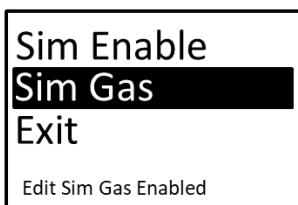
Activate this menu item to edit the simulated gas enable flag for the selected sensor  
 Activate this menu item to edit the simulated gas concentration for the selected sensor  
 Activate this menu item to exit the ‘Override’ sub-menu  
 Context sensitive help (for the currently highlighted menu item)

If ‘Sim Enable’ is activated from the ‘Override’ sub-menu, then the display will be updated to show the following editing screen.



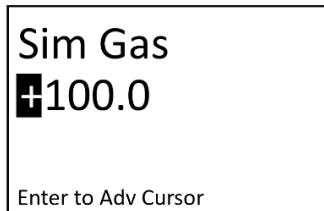
- ← Defaults to the current value of the Sim Enable flag. Use UP/DOWN arrow buttons to toggle between Disabled and Enabled. Press ENTER button to confirm selection.
- ← Context sensitive help

When the **ENTER** button is pressed, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Enable Flag. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with 'Sim Enable' menu is selected.



- ← Activate this menu item to edit the simulated gas enable flag for the selected sensor
- ← Activate this menu item to edit the simulated gas concentration for the selected sensor
- ← Activate this menu item to exit the 'Override' sub-menu
- ← Context sensitive help (for the currently highlighted menu item)

If 'Sim Gas' is activated from the 'Override' sub-menu, then the display will be updated to show the following editing screen.



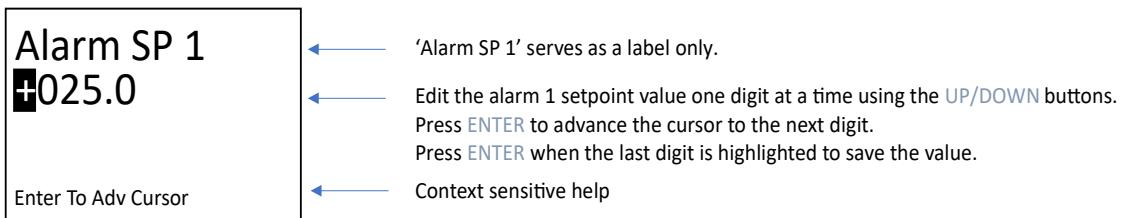
- ← 'Sim Gas' serves as a label only, therefore, this item can not be selected.
- ← Edit the simulated gas value one digit at a time using the UP/DOWN buttons. Press ENTER to advance the cursor to the next digit. Press ENTER when the last digit is highlighted to save the value.
- ← Context sensitive help

When the **ENTER** button is pressed with the last digit highlighted, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Gas concentration value. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with the 'Sim Gas' menu item selected.

Selected 'Exit' from the 'Override' sub-menu returns the user to the Sensor Alarm Configuration sub-menu with the 'Override' menu item selected.

#### 4.2.11.2.2 Setpoint

If 'Alarm SP 1' is activated from the sensor alarm configuration sub-menu, then the display will be updated to show the following editing screen.

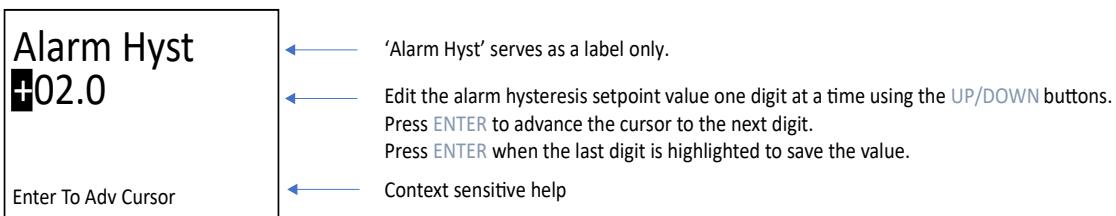


When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

The same process is repeated for Alarm SP 2 and Alarm SP 3. In all cases, once the confirmation dialog is reached, regardless of which option is selected, the user is returned back to the Sensors sub-menu.

#### 4.2.11.2.3 Alarm Hysteresis

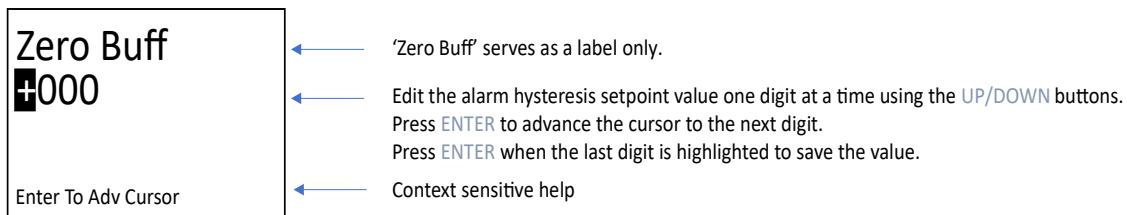
If 'Alarm Hyst' is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the Alarm Hysteresis for the selected sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the Sensor sub-menu menu with the 'Alarm Hyst' menu item selected.

#### 4.2.11.2.4 Zero Buffer

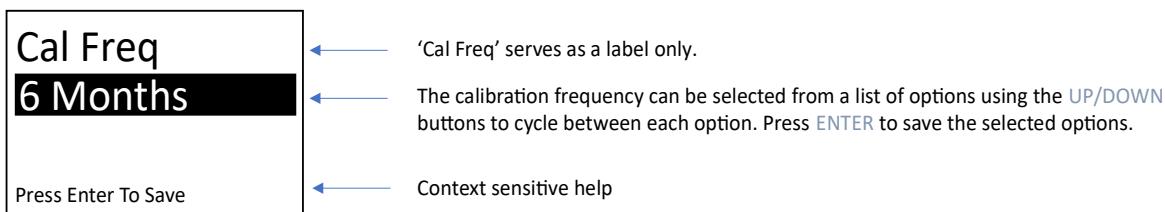
If 'Zero Buff' is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously). If Yes is selected, the edit value is persisted as the new value for the Zero Buffer for the selected sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the Sensor sub-menu menu with the ‘Zero Buff’ menu item selected.

#### 4.2.11.2.5 Calibration Frequency

If ‘Cal Freq’ is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



The available options for ‘Cal Freq’ are listed in the table below.

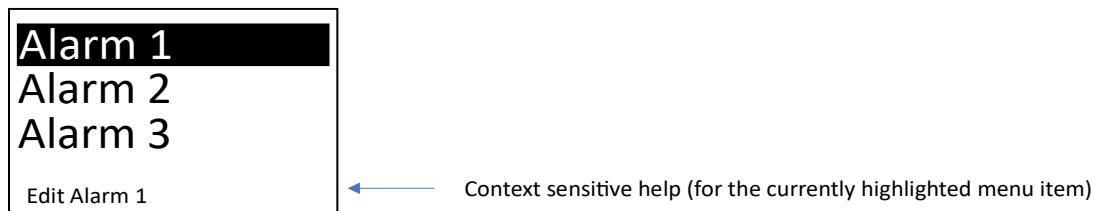
**Table 4-15: Calibration Frequency Configuration**

| Menu Item | Description   |
|-----------|---|
| OFF       | Next calibration due date is not calculated.  |
| 3 Months  | Next calibration due date is calculated as 3 months from last calibration timestamp.  |
| 4 Months  | Next calibration due date is calculated as 4 months from last calibration timestamp.  |
| 6 Months  | Next calibration due date is calculated as 6 months from last calibration timestamp.  |
| 12 Months | Next calibration due date is calculated as 12 months from last calibration timestamp. |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.3 Transmitter Alarm Settings

From the UTx service menu, selecting ‘Alarms’ will update the display to show the following sub-menu.



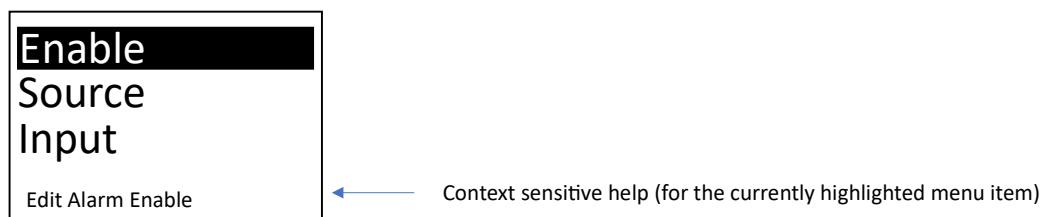
The **UP** and **DOWN** buttons can be used to navigate the list of menus for the Alarms sub-menu. The table below outlines all the menu items from the Alarms sub-menu:

**Table 4-16: Transmitter Alarm Settings**

| Menu Item         | Description   |
|-------------------|---|
| <b>Alarm 1-18</b> | Select this menu item to activate the configuration sub-menu for the selected alarm.  |
| <b>Exit</b>       | Select this menu item to return to the UTx service menu. The alarms menu item will be selected when the UTx service menu appears. |

#### 4.2.11.4 Alarm Sub-Menu

Selecting an alarm from the alarms sub-menu will update the display to show the following:



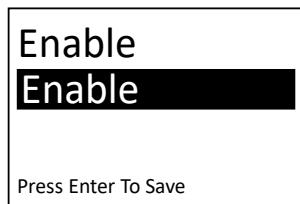
The below table outlines all the menu items from the alarm sub-menu:

**Table 4-17: Transmitter Alarm Sub-Menu Settings**

| Menu Item | Description  |
|-----------|--|
| Enable    | Select this menu item to edit the alarm's enable state.                                |
| Source    | Select this menu item to edit the alarm's source (i.e. from the available sensors).    |
| Input     | Select this menu item to edit the alarm's input value.                                 |
| Level     | Select this menu item to edit the alarm's setpoint.                                    |
| Type      | Select this menu item to edit the alarm's type (increasing or decreasing).             |
| Output    | Select this menu item to edit the alarm's trigger output (i.e. activate which relays). |
| Act Delay | Select this menu item to edit the alarm's act delay in terms of seconds.               |
| Min Run   | Select this menu item to edit the alarm's minimum run time in terms of seconds.        |
| Exit      | Select this menu item to return to the Alarms sub-menu.                                |

##### 4.2.11.4.1 Enable

If 'Enable' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.

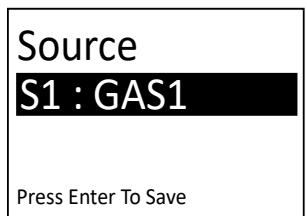


- ← 'Enable' serves as a label only.
- ← Defaults to the current value of the Enable flag. Use UP/DOWN arrow buttons to toggle between Disabled and Enabled. Press ENTER button to confirm selection.
- ← Context sensitive help

When the **ENTER** button is pressed, the confirmation screen (described previously) is displayed.

#### 4.2.11.4.2 Source

If 'Source' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



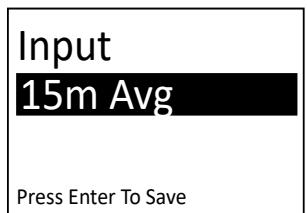
- ← 'Source' serves as a label only.
- ← The source can be selected from a list of sensors. Cycle through all the values using the UP/DOWN buttons.
- ← Context sensitive help

The available options for 'Source' are equal to the list of sensors currently configured for the UTx. The label for each sensor is dynamically assigned to S<n> : GAS<n> where n represents the sensor's 1 base index and GAS represents the sensor's gas name in short form.

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.4.3 Input

If 'Input' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



- ← 'Input' serves as a label only.
- ← The input can be selected from a list of options using the UP/DOWN buttons to cycle between each option. Press ENTER to save the selected options.
- ← Context sensitive help

The available options for 'Input' are listed in the table below:

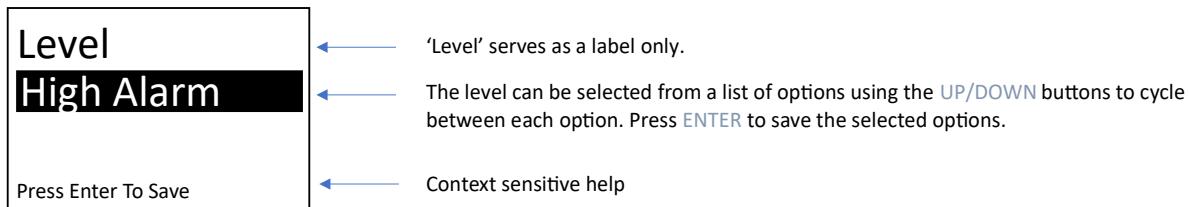
**Table 4-18: Alarm Input Options**

| Menu Item   | Description  |
|-------------|--|
| Inst. Value | Instantaneous gas value, updated once per second.    |
| 15m Avg     | Gas concentration averaged over the past 15 minutes. |
| 8h Avg      | Gas concentration averaged over the past 8 hours.    |
| Daily Peak  | Daily peak value.                                    |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.4.4 Level

If 'Level' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Level' are listed the below table.

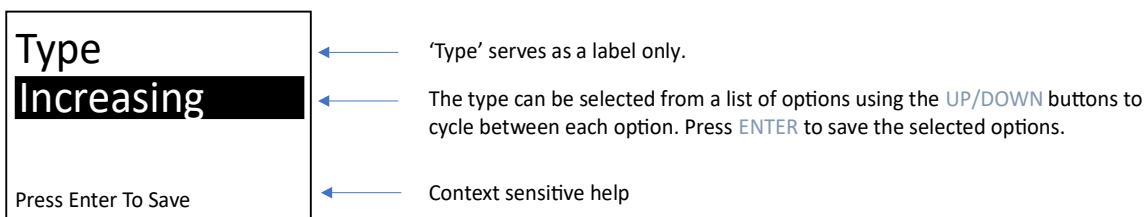
**Table 4-19: Alarm Setpoint Options**

| Menu Item  | Description                                |
|------------|--|
| Alarm SP 1 | Alarm setpoint 1 from the selected source. |
| Alarm SP 2 | Alarm setpoint 2 from the selected source. |
| Alarm SP 3 | Alarm setpoint 3 from the selected source. |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.4.5 Type

If 'Type' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Type' are listed in the table below:

| Menu Item  | Description   |
|------------|---|
| Increasing | Alarm is triggered when alarm exceeds its threshold in an increasing direction. |
| Decreasing | Alarm is triggered when alarm exceeds its threshold in a decreasing direction.  |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.4.6 Output

If 'Output' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



Use the **UP/DOWN** buttons to cycle between each relay.  
Press **ENTER** to toggle between checked or unchecked.

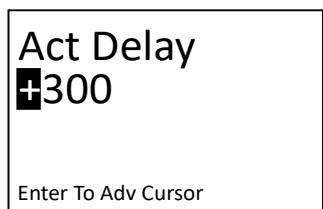
Context sensitive help

The available options for 'Output' are 'Local' and 'Relay 1' through 'Relay 5' (depending on variant). If the checkbox next to the relay is checked, then that relay will activate when the associated alarm is active. Otherwise, the relay will not activate.

When the **ENTER** button is pressed with 'Done' selected, the screen will update to Transmitter Alarm Sub-Menu.

#### 4.2.11.4.7 Act Delay

If 'Act Delay' is activated from the Alarm sub-menu, then the display will be updated to show the following editing screen.



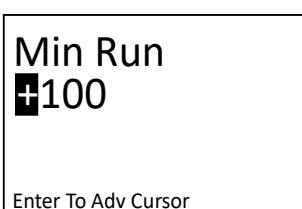
'Act Delay' serves as a label only.  
Edit the act delay value one digit at a time using the **UP/DOWN** buttons.  
Press **ENTER** to advance the cursor to the next digit.  
Press **ENTER** when the last digit is highlighted to save the value.

Context sensitive help

When the **ENTER** button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.4.8 Min Run

If 'Min Run' is activated from the Alarm sub-menu, then the display will be updated to show the following editing screen.



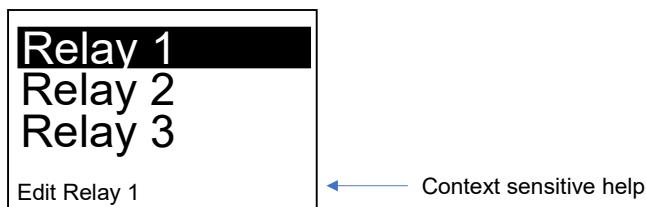
Edit the minimum run time value one digit at a time using the **UP/DOWN** buttons.  
Press **ENTER** to advance the cursor to the next digit.  
Press **ENTER** when the last digit is highlighted to save the value.

Context sensitive help

When the **ENTER** button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).

#### 4.2.11.5 Transmitter Relay Settings

From the UTx service menu, selecting 'Relays' will update the display to show the following sub-menu.

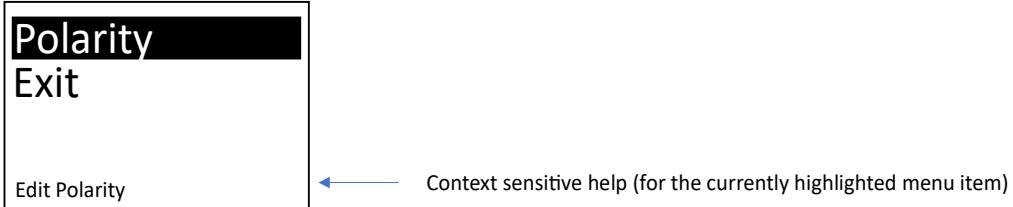


The **UP** and **DOWN** buttons can be used to navigate the list of menus for the Alarms sub-menu.

The following table outlines all the menu items from the Alarms sub-menu:

| Menu Item        | Description   |
|------------------|---|
| <b>Relay 1-5</b> | Selecting this menu item to activate the configuration sub-menu for the selected relay (ranging from 1 to 5).                     |
| <b>Exit</b>      | Select this menu item to return to the UTx service menu. The Relays menu item will be selected when the UTx service menu appears. |

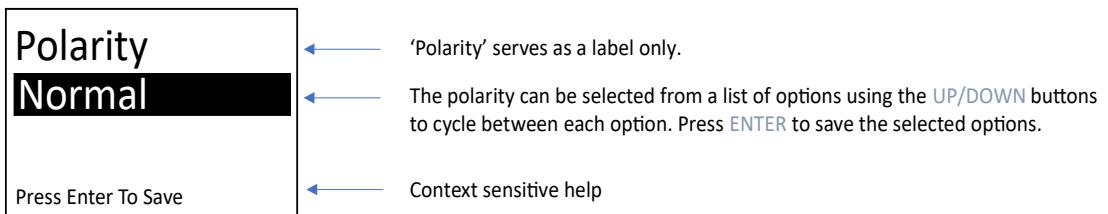
Selecting a relay from the alarms sub-menu will update the display to show the following:



The table below outlines all the menu items from the relay sub-menu:

| Menu Item | Description   |
|-----------|---|
| Polarity  | Select this menu item to edit the relay's polarity setting. |
| Exit      | Select this menu item to return to the Relays sub-menu.     |

If 'Polarity' is activated from the relay sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Polarity' are listed in the table below:

| Menu Item | Description   |
|-----------|---|
| Normal    | Relay coil is energized when associated alarm is active. Otherwise, the relay coil is de-energized. |
| Reverse   | Relay coil is de-energized when associated alarm is active. Otherwise, the relay coil is energized. |

When the **ENTER** button is pressed, the screen will update to display the confirmation dialog (described previously).

**NOTE:** The monitor system configuration is factory-set to use the reverse setting for the fail-safe mode. Fail safe mode provides continuity between COM to NC during WARN/ALARM/FAULT and power failure, and the associated relay LED indicator will be off.

#### 4.2.11.6 Outputs

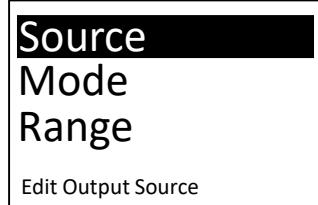
Analog output configuration is handled via the Outputs menu available from the main service menu. With the Outputs menu it is possible to configure the analog output to use multiplexed sensor sources to determine the output response; this section concludes with an example. Once in the Outputs menu, the **UP** and **DOWN** buttons can be used to navigate the list of available analog outputs to be configured.



**Table 4-20: Outputs Sub-Menu**

| Menu Item | Description   |
|-----------|---|
| Source    | Allows the analog output channel to be driven based on desired gas sources. With this menu item, it is possible to multiplex several of the available gases together to drive the output. |

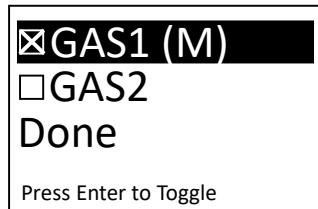
|       |  |
|-------|--|
| Mode  | Used to select between voltage or current analog output modes.   |
| Range | Can be used to adjust the output range. The units in the menu are either V or mA, depending on the selection chosen with the Mode menu item. |



Context sensitive help (for the currently highlighted menu item)

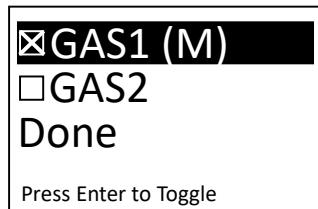
#### 4.2.11.6.1 Source

When the **ENTER** button is pressed with Source selected, the list of available gases will be presented. A checkbox to the left of each gas label indicates if a gas is being used in the calculation of the analog output.



Context sensitive help (for the currently highlighted menu item)

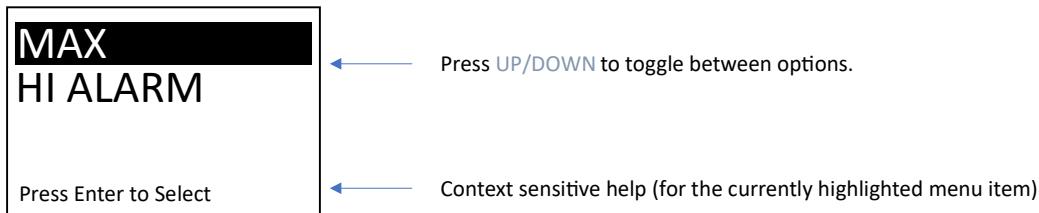
To the right of each enabled gas an “M” or “A” in brackets denotes which gas concentration is used in scaling the output response. The “M” indicates that the maximum supported gas concentration of the sensor is used in scaling the output response. An “A” indicates that the gas concentration tied to the high alarm (Alarm SP 3, see the ‘Transmitter Sensor Settings’ section, is used as max scale in the calculation of the analog output response.



Context sensitive help (for the currently highlighted menu item)

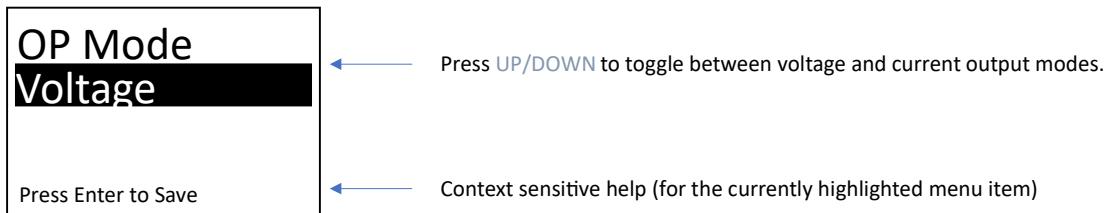
When the **ENTER** button is pressed with an unchecked gas selected, a screen will be presented to allow the selection between the max gas concentration (“MAX”) or Alarm SP 3 (“HI ALARM”). Use the **UP** and **DOWN** buttons to select between the two options, and press **ENTER** to confirm the

selection. This will cause a return to Source sub-menu with the gas as checked. Pressing the **ENTER** button on an already checked gas will cause it to become unchecked and clear the “M” or “A” setting.



#### 4.2.11.6.2 Mode

From the Outputs menu, when the **ENTER** button is pressed with Mode selected, a menu option to select between analog output mode of voltage or current will be presented. Use the UP and DOWN buttons to select between the two options, and press **ENTER** to confirm the selected mode.

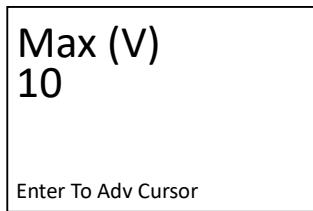
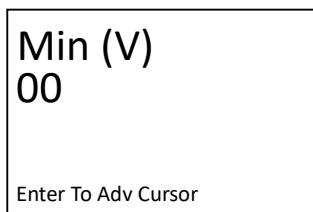


#### 4.2.11.6.3 Range

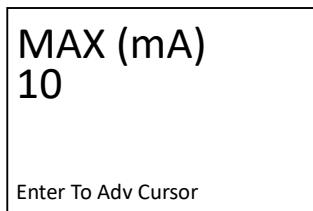
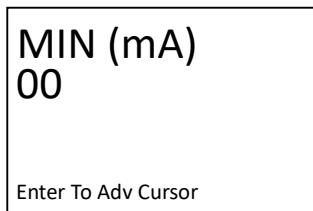
From the Outputs menu, when the **ENTER** button is pressed with Range selected, a sub-menu to configure the minimum and maximum analog output response will become available. The engineering unit (V or mA) displayed in the Output Min/Max menu items will reflect the analog output mode selected with the Mode menu item.



The permitted analog output range for voltage mode is between 0-10V.



The permitted analog output range for current mode is between 0-20mA.



#### **4.2.11.6.4 Multiplexing Example**

With an overview of the Outputs menu complete, it is worthwhile to show an example of how a multiplexed sensor configuration can be used to drive the analog output. In this example, the following configuration is used:

- Voltage output mode on OP1.
- 2-10V range selected for OP1.
- GAS1, with a max gas concentration of 100 PPM, and Alarm SP 3 of 100 PPM.
- GAS2, with a max gas concentration of 10 PPM, and Alarm SP 3 of 3 PPM.

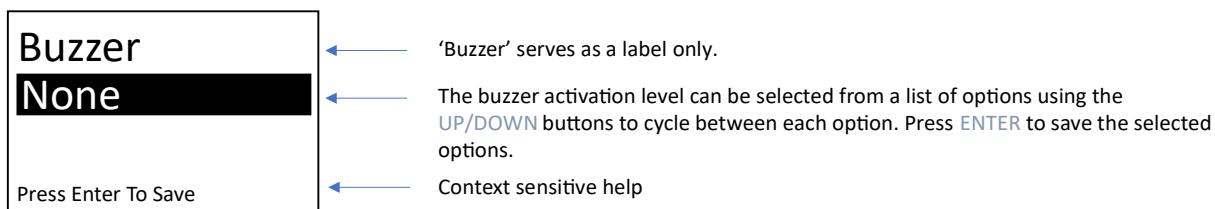
- GAS1 and GAS2 are to be multiplexed; whichever gas has a higher percentage of maximum scale is to drive the output.
- GAS1 is using the max gas concentration for scaling (“M”), whereas GAS2 is using Alarm SP 3 (“A”).

Suppose GAS1 has a present reading of 7 PPM, and GAS2 has a present reading of 0.5 PPM. GAS1 has a percent of max scale of  $7/100=0.07$ . GAS2 has a percent of max scale of  $0.5/3=0.16$ . As a result, it is GAS2 that presently determines the analog output response.

The range selected for voltage mode is  $(10V - 2V) = 8V$ . Accounting for the output offset (Output Min) of 2V, the analog output value will be found to be  $2V + 0.16 * 8V = 3.33$  V.

#### 4.2.11.7 Buzzer

From the UTx service menu, selecting ‘Buzzer’ will update the display to show the following:



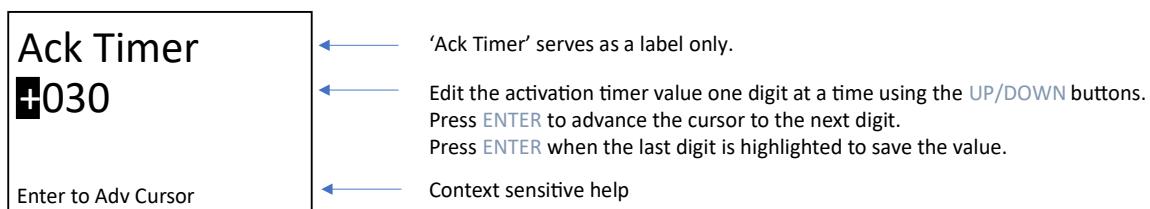
The available options for ‘Buzzer’ are listed in the table below:

**Table 4-21: Buzzer Menu**

| Menu Item  | Description   |
|------------|---|
| None       | Disable local buzzer completely.                                      |
| Alarm      | Local buzzer sounds for alarm level and fault.                        |
| All Levels | Local buzzer sounds for warning, alarm, high alarm levels, and fault. |

#### 4.2.11.8 Acknowledgement Timer

From the UTx service menu, selecting ‘Ack Timer’ will update the display to show the following:



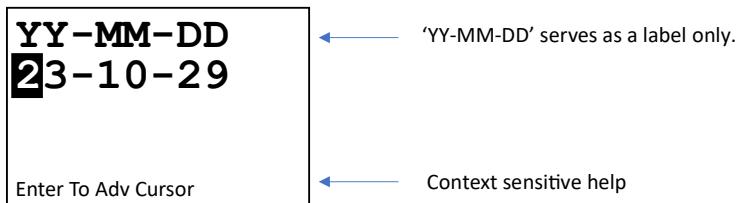
When the **ENTER** button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).

The allowable values for the activation timer are 30-120 seconds. During an alarm state, the local buzzer may be silenced for a period equal to activation timer, by pressing the **ENTER** button.

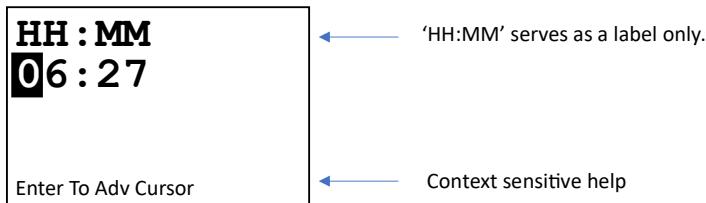
#### 4.2.11.9 RTC Date & Time

The main service menu Date and Time items can be used to update the on-board real-time clock (RTC). The RTC runs on battery power when main power is unavailable. These menus provide a mechanism to update the date and time, for example, in the event of low battery during a power outage.

Use the **UP** and **DOWN** buttons to scroll though available year, month, and day options. A short press of the **ENTER** button will advance to the next digit. A long press of the **ENTER** button will return to the previous digit. Press the **ENTER** button on the last digit to proceed to the confirmation Save dialog.



Button presses for Time menu behave in the same manner as the Date menu. Note that it is only possible to update the RTC hour and minute currently.



## 5 Maintenance

Maintenance is a crucial activity that should be done at the proper time intervals, which are discussed below.

### 5.1 General

The Monitor should be cleaned (brushed or wiped) as required, depending on the rate of accumulation of any dust or dirt.

To avoid damage, the unit **MOST NOT** be submerged, hosed, or splashed with any liquids. Ensure the green indicators (LEDs) are slowly blinking to indicate a healthy state.

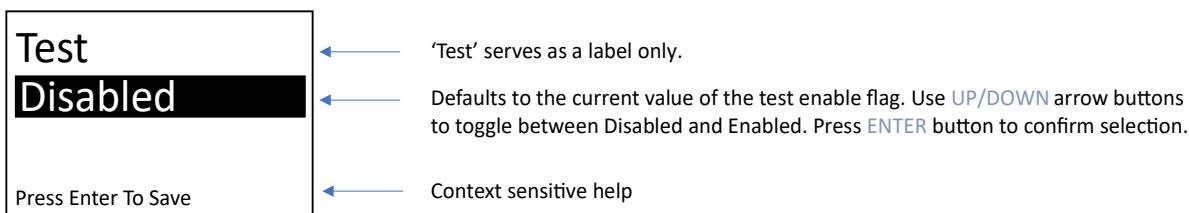
### 5.2 Verification of Operation

Verification of operation should be performed at least once every 6 months. For highly demanding applications more frequent verification is recommended.

#### 5.2.1 LED/Relay Activation Test

The Main Service Menu allows the activation of all relays and LEDs, regardless of alarm state. This may be useful during system configuration to verify operation of the LEDs and relays, as well as to verify that the polarity settings are correct.

From the Main Service Menu, selecting 'Test' will update the display to show the following:



When the **ENTER** button is pressed, the confirmation screen (described previously) is displayed.

In addition to activating all relays (taking into account polarity settings), all display LEDs will appear solid white, if functional.

## 6 Troubleshooting

### 6.1 Symptoms and Corrective Actions

Table 6-1: Troubleshooting

| Symptom                          | Possible Cause                      | How to Verify  | Corrective Action  |
|----------------------------------|-------------------------------------|--|--|
| Buzzer or Relays Not Activating. | Bad Connection to Buzzer or Relays. | No continuity between COM and NO Bus Module terminals.       | Re-seat wiring connections for buzzer and relay coils.   |
|                                  | Configuration Incorrect.            | No continuity between Relay Coil connection and Relay Coils. | Check UTx > Buzzer menu parameters. Check if either Alarm or All Levels are selected in item.                                    |
|                                  |                                     |  | Check UTx > Alarms > Alarm 1/2/3/4 > Output menu parameters; ensure Relays 1 and 2 are checked (enabled).                        |
|                                  |                                     |  | The Relay 1 coil is energized during the WARN state for AI1, while the Relay 2 coil is energized during the ALARM state for AI1. |
|                                  |                                     |  | Alarm 1 is used to control Relay 1 for AI1.<br>Alarm 2 is used to control Relay 2 for AI1.                                       |

## 7 Menu Flow Diagrams

### 7.1 Main Screen / Password Flow

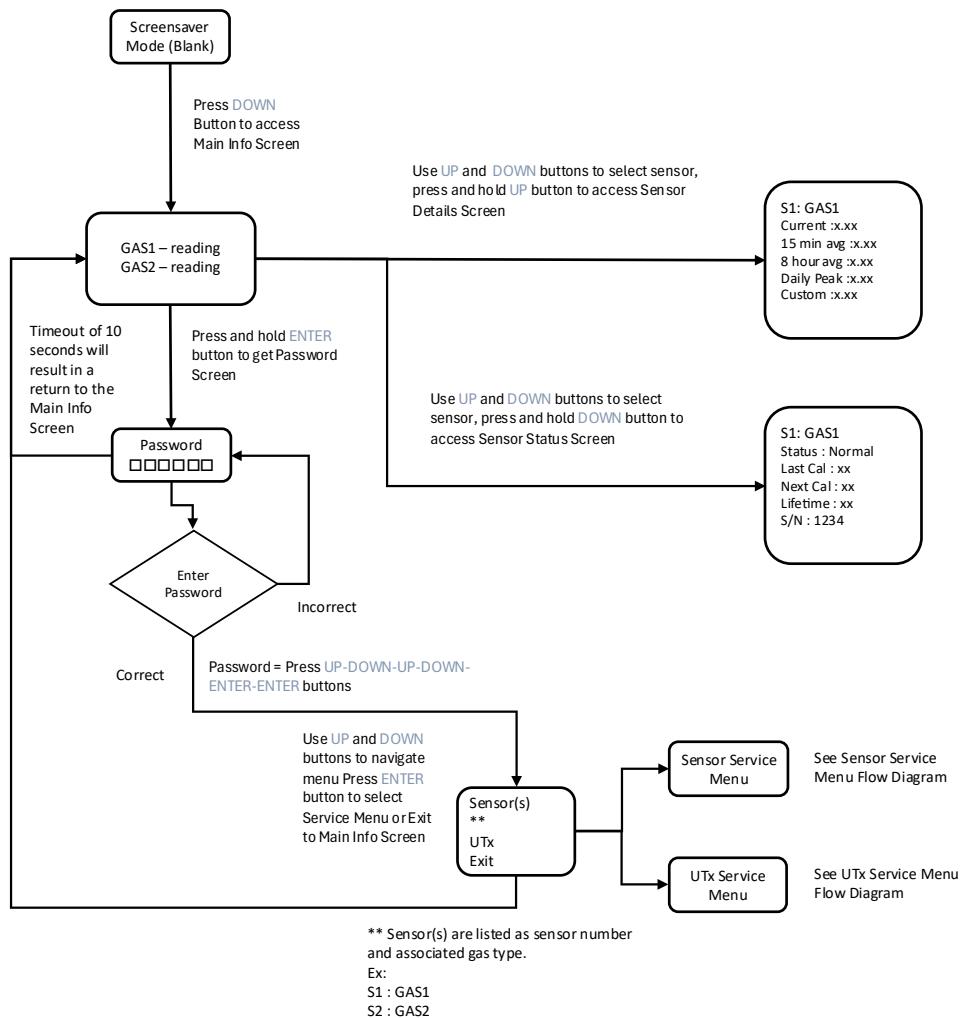


Figure 7-1: Main Screen / Password Flow

## 7.2 UTx Service Menu

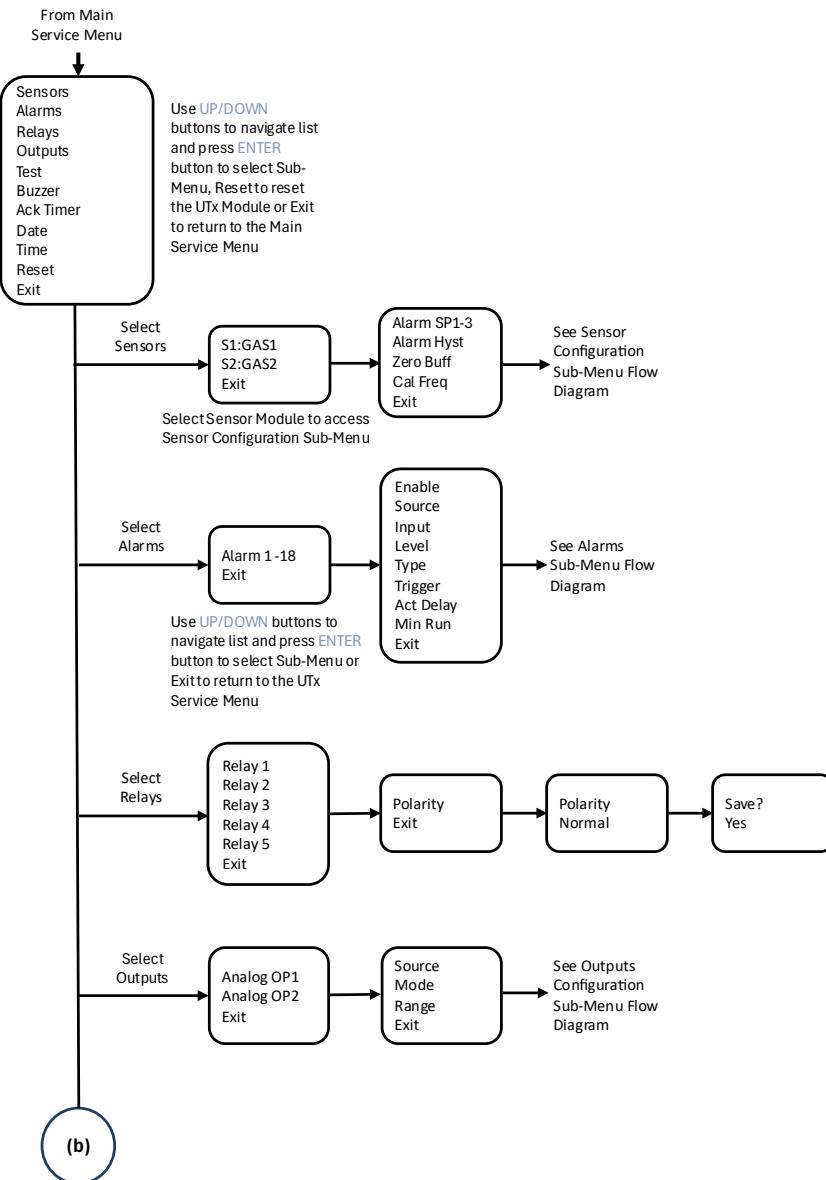


Figure 7-2: Service Menu Flow Diagram (a)

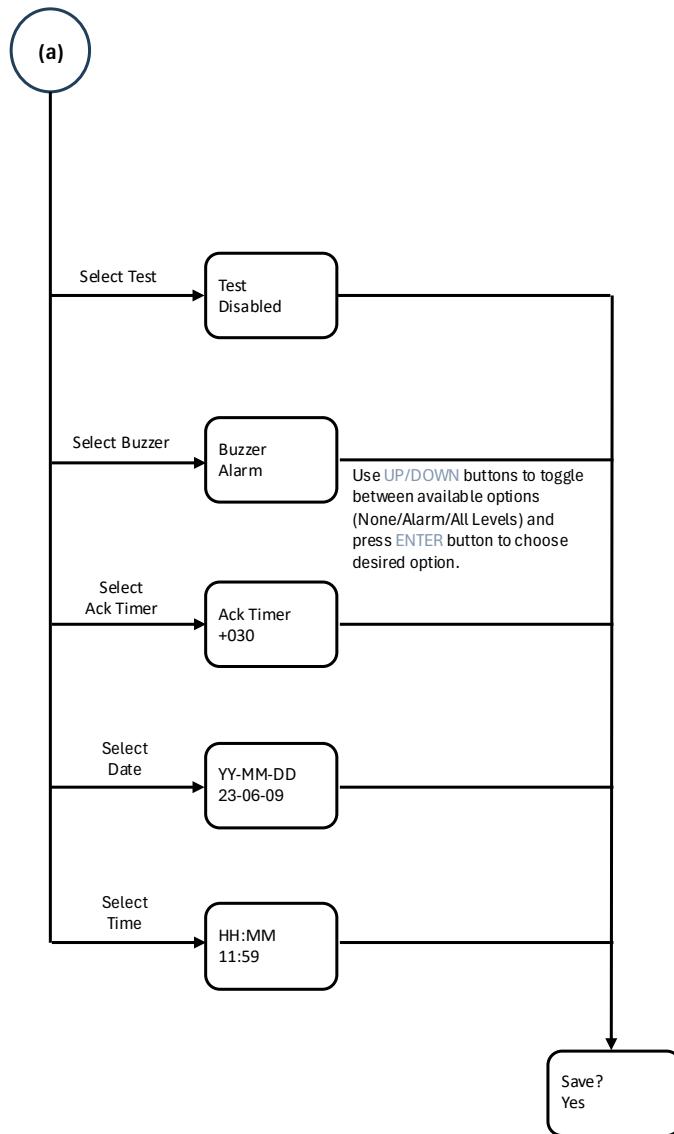


Figure 7-3: UTx Service Menu Flow Diagram (b)

## 7.3 Sensor Service Menu

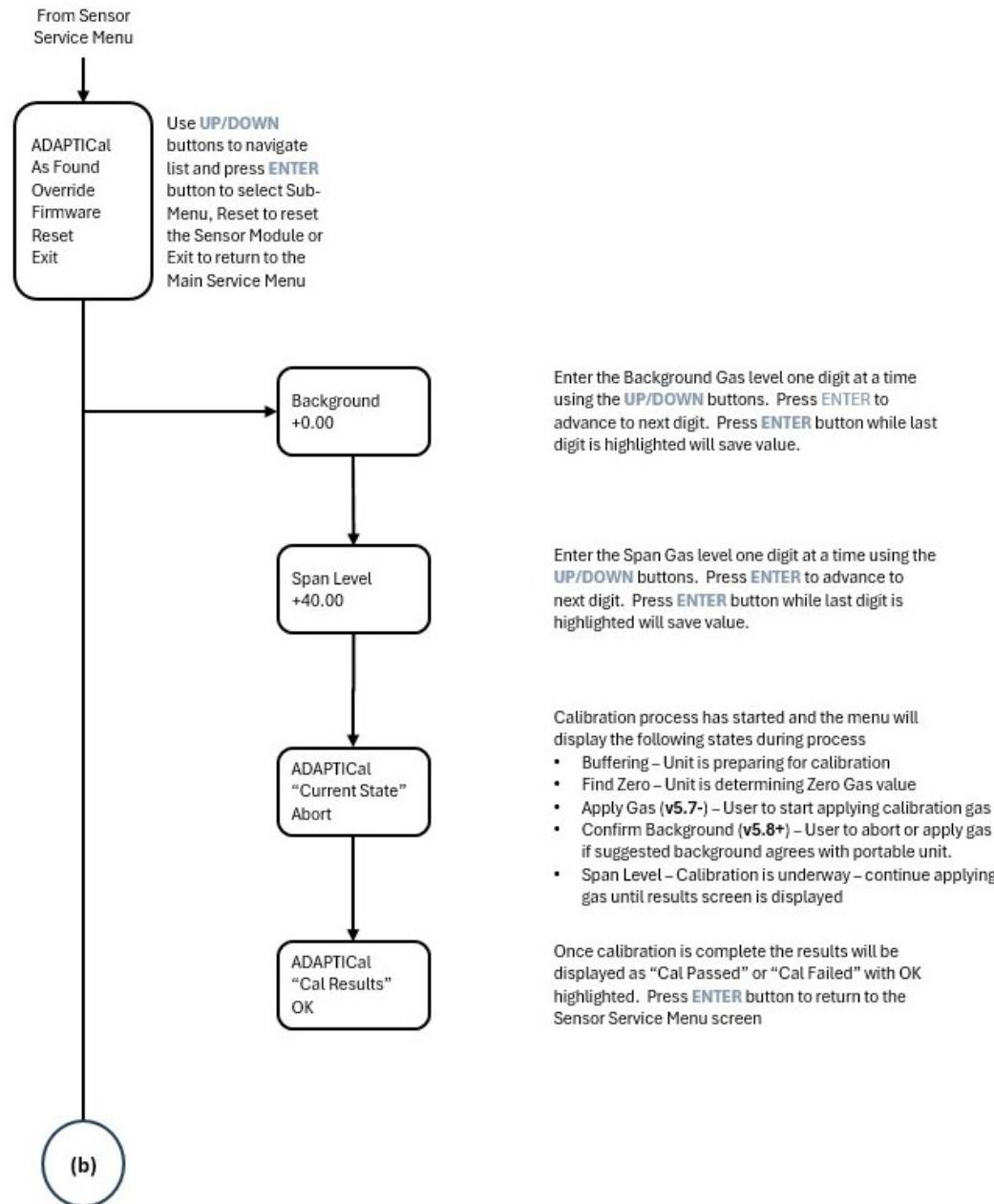


Figure 7-4: Sensor Service Menu (a)

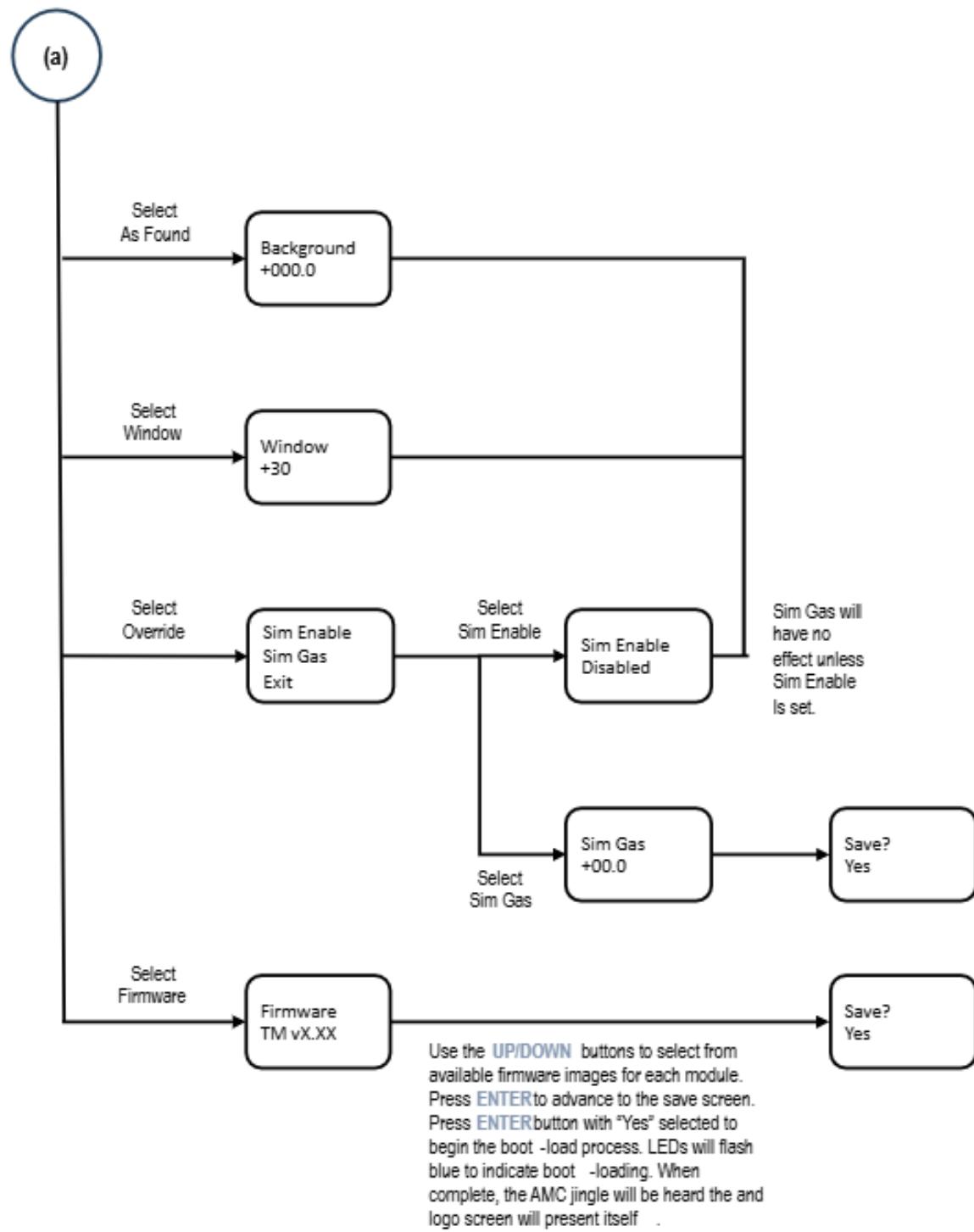


Figure 7-5: Sensor Service Menu (b)

## 7.4 Alarm Menu

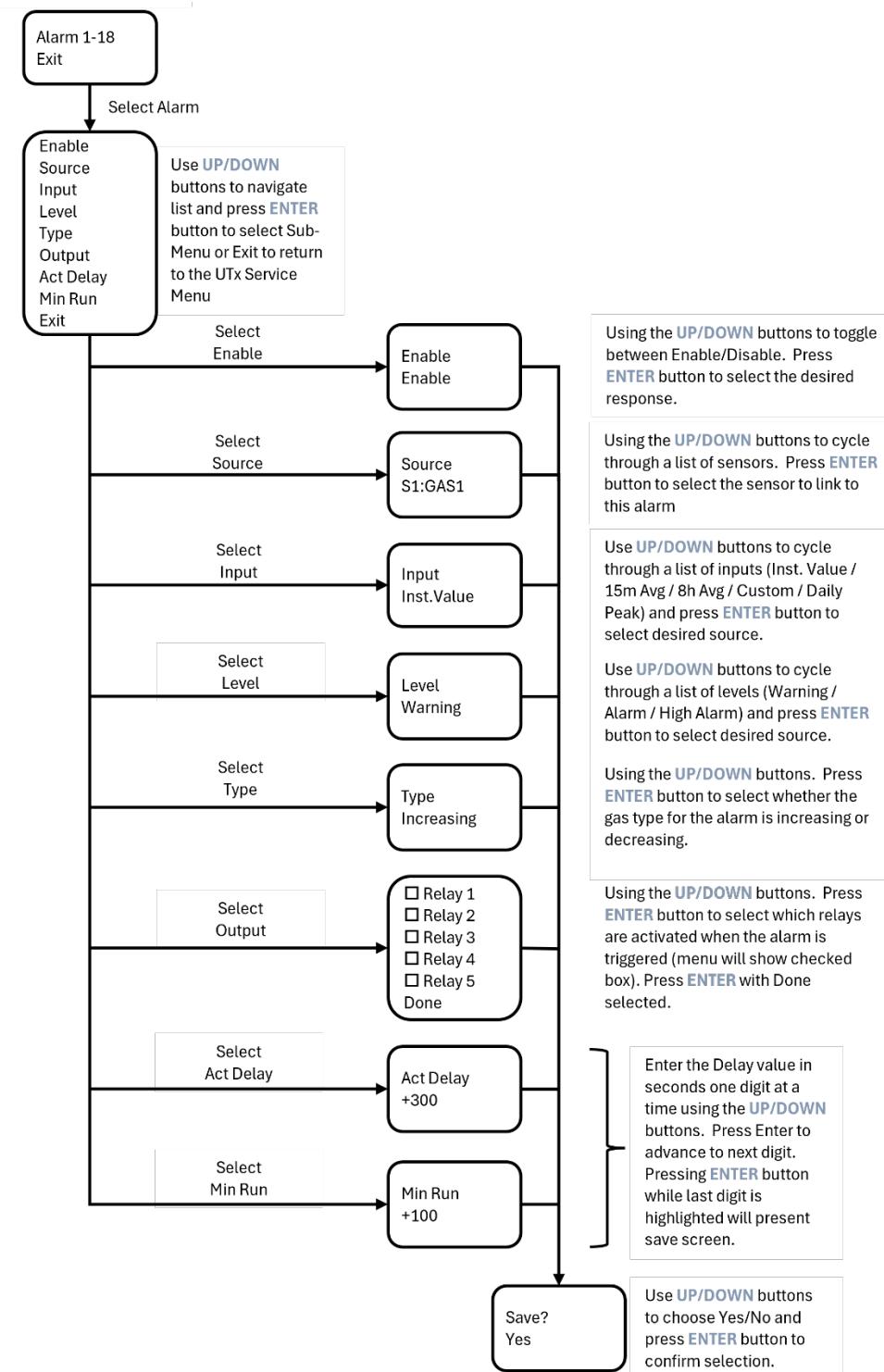


Figure 7-6: Alarm Menu Flow Diagram

## 7.5 Outputs

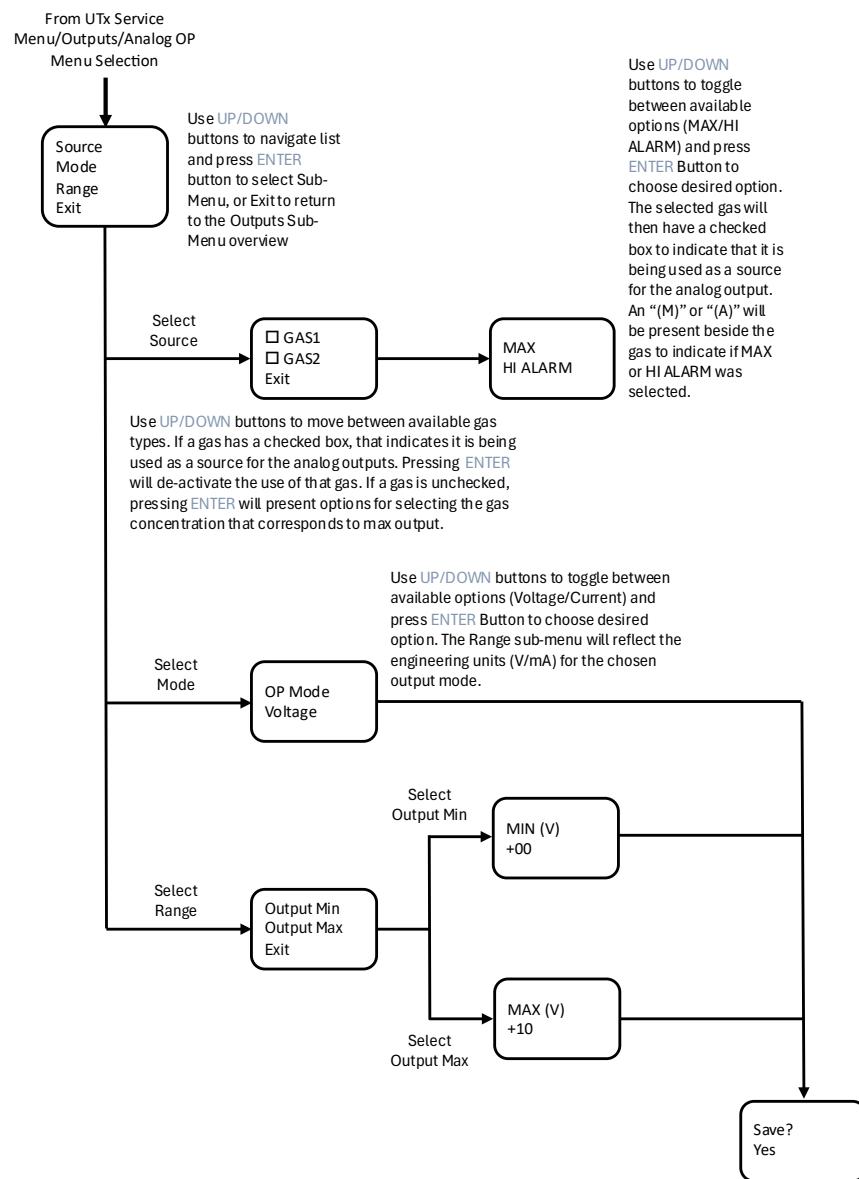


Figure 7-7: Outputs Menu Flow Diagram

## 8 Revision History

### 8.1 Document Revision History

**Table 8-1: Document Revision History**

| <b>Revision</b> | <b>Release Date</b> | <b>Change Description</b>                        | <b>Affected Section(s)</b>                         |  |
|-----------------|---------------------|--|--|--|
| A               | December 2025       | Initial Release                                  |  |  |
|                 |                     | Custom window option removed.                    | Transmitter Service Menu – Alarm Sub-Menu          |  |
|                 |                     |  | Calibration Procedure - Menu                       |  |
| B               |                     | Correction to timeout duration from 30s to 300s. | Detailed Sensor Screen                             |  |
|                 |                     |  | Detailed Status Screen                             |  |
| B               |                     | Addition of “Quick Info” section.                | Menu Overview                                      |  |
|                 |                     | Addition of alternative “Override”.              | Sensor Alarm Configuration Sub-Menu                |  |
|                 |                     | Image and verbiage updated to be more generic.   | Transmitter Service Menu – Alarm Sub-Menu - Output |  |