





USER MANUAL



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1 GENERAL INFORMATION

1.1 WARRANTY

The AMC-1B Gas Monitor is warranted against defects in material and workmanship for a period of two years from date of delivery. Maintenance items are not warranted. During the warranty period, *The Armstrong Monitoring Corporation* will repair or replace components that prove to be defective in the opinion of AMC. Any equipment deemed to be defective by the user should be returned to *The Armstrong Monitoring Corporation* for evaluation (see product return below). Site visits by Armstrong personnel, to evaluate/repair equipment, are not covered by this warranty unless covered under the site contract. AMC is not liable for auxiliary interfaced equipment, nor for consequential damage. This warranty shall not apply to any product which has been modified in any way, which has been repaired by any other party other than a qualified technician or authorized AMC representative, or when failure is due to misuse or conditions of use.

5777) or see our contacts page at <u>www.armstrongmonitoring.com</u>

1.2 LIABILITY

All AMC products must be installed and maintained according to instructions. Only qualified personnel should install and maintain the equipment. The AMC-1B Gas Monitor must not be placed in areas with combustible gases reaching 100% LEL (environments prone to explosions).

AMC shall have no liability arising from auxiliary interfaced equipment, for consequential damage, or the installation and operation of this equipment. AMC shall have no liability for labor or freight costs, or any other costs or charges in excess of the amount of the invoice for the products.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, AND SPECIFICALLY THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE DESCRIPTION ON THE FACE THEREOF.

1.3 PRODUCT RETURN

All products returned for warranty or service should be shipped by prepaid freight and will be accepted only with RMA or repair number issued by AMC.

1.4 CONTACT INFORMATION

For information please call 1-800-465-5777, visit <u>www.armstrongmonitoring.com</u> or email directly <u>support@armstrongmonitoring.com</u>.

1.5 MODIFICATIONS AND SUBSTITUTIONS

Due to an ongoing development program, AMC reserves the right to substitute components and change specifications at any time without incurring any obligations.

1.6 GLOSSARY

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Act Delay	The delay in seconds between the gas concentration reaching an alarm setpoint, and the corresponding alarm level activating.				
Alarm	Alarm is an audible, visual, or physical presentation designed to warn the instrument user that a specific level of a dangerous gas/vapor concentration has been reached or exceeded.				
Calibration	Calibration is the procedure used to adjust the instrument for proper response.				
Calibration Gas	Calibration Gas is a gas of known concentration used in adjusting and testing gas detection equipment to ensure proper function and accurate readings.				
Gas Concentration	Gas Concentration can be measured in: • PPM • %LEL • % Volume				
Hysteresis	A user-set difference from an alarm's setpoint prevents frequent alarm activation. Hysteresis solely impacts alarm deactivation, not its activation tied to the setpoint.				
LEL	Lower explosive limit is the lowest concentration (percentage) of a gas or a vapor in air capable of combusting in the presence of an ignition source (arc, flame, heat).				
Min Run	The minimum time in seconds that an alarm state will remain active, even if the gas concentration has returned above/below the setpoint +/– hysteresis (based on a decreasing or increasing alarm type).				
PPM	Parts Per Million (1% volume = 10,000PPM)				
Percent by volume	Concentration of gas in a mixture expressed as a percentage of total volume.				
Span	The difference between the highest concentration and lowest concentration.				
T90	Response Time in seconds to achieve 90% gas concentration reading.				
Т99	Response Time in seconds to achieve 99% gas concentration reading.				
Zero Buffering	Zero buffering is a function of the monitor which forces the gas concentration reading to zero when sensor is exposed to low concentration of a gas. The zero buffer is indicated in the sensor specification.				
Zero Gas	Zero gas is gas in which the target gas is not present. The presence of oxygen is required. Clean air is an excellent source for zero calibration. A known gas concentration can be entered during zero calibration.				



2 PRODUCT SPECIFICATIONS

2.1 AMC-1B MONITOR

System			
System Warranty Period	2 Years (sensors excluded)		
Power Supply Requirement	120 VAC, 60 Hz, 53 VA or 24 VDC, 2A		
Relays – AMC-1BZ1 AMC-1BZ2	2x DPDT, 250 VAC, 10 A 4x DPDT, 250 VAC, 10 A		
Operating Temperature	-4° to 104°F (-20° to 40° C)		
Operating Pressure	13.2 – 16.2 Psi (91.2 – 111.5 kPa <mark>)</mark>		
Humidity Range	15 to 90% RH, non-condensing		
Terminal Block Torque	7 inch-pounds (0.8 N-m)		
	Analog Out		
Topology	Sourcing		
Voltage Range	0-10 V		
Current Range	0-20 mA		
Corner Frequency	300 kHz		
	Analog In		
Voltage Range	0-30 V		
Current Range	0-20 mA		
Corner Frequency	250 kHz		
Real Time Clock (RTC)			
Battery Size	CR1025, Field Replaceable.		
EXPECTED Battery LIFE	> 2 YEARS		

2.2 **PRODUCT DESCRIPTION**



The AMC-1BZx Gas Monitors are designed to work with any combination of AMC-122X Series sensor modules, with up to 10 modules per zone.

The Monitor presents the state of the gas detection system locally, via the OLED display (NORM for Normal, WARN for Warning and ALARM for High Alarm). It is indicated by a bar graph. A plugand-play modular architecture accommodates hot-pluggable power/comms via the Bus Power Module and field replaceable Sensor Modules (eligible for the EZ Cal exchange program).

In addition, each monitor features LED alarm/system-status indicators, audible feedback, 2 or 4 relays, 2 analog outputs, 2 analog inputs, and color-coded push-connect terminal blocks.

2.3 EXTERNAL VIEW

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Figure 2-1: External View

1.	Enclosure:	Enclosure and Lid Assembly, UV Stabilized Polycarbonate, 11.750" L x 9.980" W X 5.460" (300 x 250 x 140 mm). IPx5 rating.			
2.	Digital Display:	Displays the gas detection state (NORM for Normal, WARN for Warning, ALARM for High Alarm)			
3.	Network Status LED:	Not applicable to 1B series			
4.	Alarm Status LED:	The Sensor Status LED will show the same error code that is being communicated by the Sensor Module(s) or display the highest priority error (if multiple errors codes are being communicated to it by the Sensor Module(s)			
5.	Sensor Module Opening:	Not applicable to 1BZ series.			
6.	Sensor Module LED:	Not applicable to 1BZ series.			
7.	Menu Buttons:	Momentary Pushbuttons for user Interface.			



INTERNAL VIEW



Figure 2-2: Internal View (AMC-1BZ2 Shown)

1.	. Analog Input 1: Terminal Block for Zone 1 Input		
2.	Analog Input 2:	Terminal Block for Zone 2 Input (AMC-1BZ2 Only)	
3.	Analog Output 1:	Terminal Block for signal output 1	
4.	Analog Output 2:	Terminal Block for signal output 2 (AMC-1BZ2 Only)	
5.	2A Fuse:	Device level input protection	
5. 6.	2A Fuse: Sensor Module:	Device level input protection Not applicable for 1BZ series	
5. 6. 7.	2A Fuse: Sensor Module: Internal Relays:	Device level input protection Not applicable for 1BZ series Connection for alarm/warning system	



9.	Power Supply:	Regulates power for the device. Present for 110VAC input only.
10.	Buzzer:	Provides audible indication upon alarm state
11.	UTx Main Module:	Information processing and communications hub
12.	Bus Power Module:	Provides power and communications interface to the 1BZx

2.4 ACCESSORIES

The following accessories are available for use with the AMC-1BZ Gas Monitors. See section 3.2.5 for RAM3 details.

Accessory Description	Order Code
RAM3	AMC-RAM-3
Wiring Harness	AMC-RAM-1B-WH
Wiring Harness - 2 Relay	AMC-RAM-1B-WH-2

3 INSTALLATION

The installation of the AMC-1B Gas Monitor is very important as the operational quality is a direct result of the quality of the installation. The following sections provide guidelines for installation, location and mounting, wiring, and cable selection.

3.1 MONITOR MOUNTING

Care should be taken to securely fasten the monitor unit on a solid, non-vibrating surface or structure so that the 1BZ Panel is located at approximately 4ft to 6 ft (1.2m to 1.8m) above floor level or per local regulations. Mount the monitor where the unit can be observed periodically. See Figure 3-1 for mounting hole locations.

CAUTION: All cable entry MUST BE through the BOTTOM of the monitor enclosure only. Other entry locations will allow foreign materials to enter the enclosure, causing possible damage to the internal components.

Warning:

Conduit entry from the top or back of the housing is <u>Not Recommended</u>. Any water damage related to conduit entry from the top or back will not be covered under warranty.

Qualified personnel should perform the installation according to applicable electrical codes, regulations and safety standards. Ensure correct cabling practices are implemented.



Figure 3-1: Enclosure Mounting



3.2 WIRING

3.2.1 POWER SUPPLY

The monitor operates on 120 VAC, 60 Hz or 24 VDC, 2A. The power supply connections are made at the power terminal block located inside the monitor.

All power and grounding connections to equipment must be made in accordance with applicable electrical and building codes.

For AC powered monitors, a separate, dedicated, noise free, 15 Amp power circuit, with an appropriately labeled circuit breaker is required.

3.2.2 RELAYS

The Monitor houses 2 relays for AMC-1BZ1 and 4 relays for AMC-1BZ2. The relay contacts are rated for 10Amps @ 28VDC/120VAC resistive. For relay contact arrangement, see Below. Note that default configuration is for the relays to be energized.



Figure 3-2: Relay Connections

3.2.3 ANALOG IN (AMC-122x Sensor Modules)

The analog input terminal blocks (see Figure 2-2) are used for connecting 122x sensor modules in voltage/current mode. The wiring for channel 1 and 2 is conveyed in Table 3-1:

Gas Monitor	122x Sensor Module
Chassis Ground	Connect to the cable shield
Negative -	Negative -
Signal S	Signal S
Positive +	Positive +

Table 3-1: Analog IN

For further detailed wiring instructions for multiple sensor modules on one channel (up to 10) see the corresponding sensor module manual.

3.2.4 ANALOG OUT

Typically, analog output is used to communicate with a Building Automation System or control a Variable Frequency Drive within a ventilation system.

The 1BZ series analog output is factory configured to use AMC-Multidrop (proprietary); this mirrors the input level (0, 1, 2, 3 VDC) at the output.

Please contact us for configurations to match your needs.

3.2.5 RAM3

The AMC-RAM3 (Figure 3-3) provides a remote alarm indication when employed with monitors such as the AMC Gas Monitor 1B. Each RAM3 has a red strobe light to provide a visual indicator of an alarm condition and remains active until the alarm is cleared. The Audio alert is provided by a buzzer which emits a 2900hz tone at more than 90 dB(A) at 24 inches. The audio alert is activated upon entry into an alarm condition and is silenced by either pushing the Acknowledge Switch or clearing the alarm.



Figure 3-3: RAM3 Module

To support connecting RAM3 modules to the 1B Monitor the recommended method is ordering the appropriate wiring harness per section 2.4. This item provides terminal block interfaces for wiring the RAM3 to the 1B Monitor and to the High Alarm Relay output that drives activation of the RAM3.

Further details are available in the AMC-RAM3 User Manual available on the AMC Website.

4 OPERATION

This section details the LED states and their corresponding meanings, as well as detailing the menu system available on AMC-1B monitors. Menu flow diagrams are available in section 7 as a quick reference to those already familiar with the menu system usage.

4.1 STATUS LEDS

Refer to Section 2.3 for LED location and descriptions. During operation the LEDs will display the following configurations:

LED States	Network	Alarm Status	Sensor Module	Display Screen Message
Start Up				
 Initialization and discovery of Sensor Modules (after UTx is powered up) 	Off	Solid White	n/a	AMC Splash Screen
Sensor Warm-up	Flashing Green (.5 sec. cycle)	Solid White	n/a	Main Info Screen (or blank) No sensor gas readings shown
Network Status				
Not applicable to 1BZx	Flashing Green (.5 sec. cycle)	Solid Green	n/a	Main Info Screen (or blank)
Faults				
 Analog input below configured fault voltage 	Not Applicable	Solid Red	n/a	Gas bar indicates "FAULT" for affected sensors
Stuck in Bootloader	Solid Blue	Solid Blue	n/a	Not indicated on Display Screen
Real-Time Clock (RTC) disabled or uninitialized	Not Applicable	Solid Magenta	n/a	Not indicated on Display Screen
Alarms				
Warning threshold reached	Flashing Green (.5 sec. cycle)	Solid Yellow	n/a	Not indicated on Display Screen
Alarm threshold reached	Flashing Green (.5 sec. cycle)	Solid Red	n/a	Not indicated on Display Screen
Firmware Upgrade	z			
Boot-loading (erase phase)	Flashing Blue/Yellow (0.5 sec. cycle)	Flashing Blue/Yellow (0.5 sec. cycle)	Flashing Blue/Yellow (0.5 sec. cycle)	Not indicated on Display Screen
Boot-loading (program phase)	Flashing Blue/Yellow (1 sec. cycle)	Flashing Blue/Yellow (1 sec. cycle)	Flashing Blue/Yellow (1 sec. cycle)	Logo screen shown when boot-load completes and device resets.

Table 4-1: Status LEDs

4.2 MENU OVERVIEW

Note that a Menu Flow Chart is available in section 7. The menu images and menu flow diagrams in this manual represent gas types with labels such as "GAS1", "GAS2", etc. These are mapped to specific gases based on the customer order.

4.2.1 MENU SYSTEM – NORMAL OPERATION

Upon startup, a brief splash screen is shown on the display which includes the Armstrong Monitoring Corp's logo and the current version of the firmware. After a couple of seconds, the display will update to display the main info screen as shown below. **NOTE: The bar graphs indicating the gas concentration are not visible while the sensor modules are warming up.** The warm-up period will be shown in the details section for the selected sensor until the warm-up period expires.



As shown above, three sensors are currently attached to the transmitter. Only one sensor can be selected at a time for the purpose of inspecting its details. Use the UP and DOWN buttons to navigate between each sensor. The following diagram illustrates the main info screen after pressing the DOWN button from the previous display. Notice how the details are updated to reflect the newly selected sensor.



After a programmed timeout period without any button presses, the display will go blank (screen saver mode). To re-enable the display, simply press the ENTER button.

4.2.2 MENU SYSTEM – FAILED SENSOR

In the event of a failed sensor, the bar graph is replaced with a large FAIL indication and the detailed description is updated accordingly. If the sensor fails while the display is OFF, the display will immediately turn ON and the failed sensor will be selected by default. In addition, the FAIL indication will toggle between normal and inverse 'white space' mode at a rate of once per second as shown below.



If the failure condition is resolved, the main display for the failed sensor will resume normal operation by indicating the sensor reading via a bar graph.

4.2.3 MENU SYSTEM – WARNING/ALARM INDICATION

When a warning or an alarm occurs, the bar graph is replaced with a large WARN indication for warnings or a large ALARM for alarms. If the sensor enters a warning or alarm state while the display is OFF, the display will immediately turn ON and the sensor responsible for the warning/alarm will be selected by default. Like the FAIL indication, the WARN/ALARM indication will toggle between normal and inverse 'white space' mode at a rate of once per second as shown below.

The user has the option to silence the buzzer while the warning/alarm condition is still active. To silence the alarm, the channel responsible for the warning/alarm needs to be selected and the user needs to press the ENTER button. Once silenced, the contextual help (small text) will provide an indication of how long the audio buzzer will remain silenced. Once this period expires, the previous 'Press ENTER to ACK' message will return, and the buzzer will resume operation.





For units configured at factory to use latched alarms, when the alarm condition is cleared the display will indicate that the relays are latched until cleared by the user by pressing the ENTER button to release the latching condition.



4.2.4 MENU SYSTEM – FAULT INDICATION

The following two menu images show a fault condition in normal and inverse video modes.





4.2.5 MENU SYSTEM – DETAILED SENSOR SCREEN

To access more detailed information for each sensor, press and hold the UP button until the following screen appears

S1 : GAS1		Label indicates which sensor is currently selected
Current : 2.35	◄	Current instantaneous value for the selected sensor
15 min avg : 1.75	◄	15 min average value for the selected sensor
8 hour avg : 2.82		8 hour average value for the selected sensor
Daily Peak : 3.71		Daily peak value for the selected sensor
Custom : 0.00		Custom filter value for the selected sensor (if specified, 0 otherwise)
Sensor 1 of 2		Paging info updated as different sensors are selected using UP/DOWN buttons

The detailed sensor screen provides several values for each sensor. Use the UP and DOWN buttons to page through all the attached sensors (1BCO will show only a single sensor). This detailed screen will timeout after 30 seconds if no button is pressed thereby returning the user back to the main info screen. Alternatively, the user can exit the detailed sensor screen on demand by pressing the ENTER button to return back to the main info screen.

4.2.6 MENU SYSTEM – DETAILED STATUS SCREEN

To access the detailed status for each sensor, press and hold the DOWN button until the following screen appears.

$C1 \cdot CAC1$		Label indicates which sensor is currently selected	
SI . GASI	-	Laber indicates which sensor is currently selected	
Status : Nor	rmal 🚽 🚽	Current operational status for the selected sensor	
Last Cal : 76	days 🖌 🚽 🚽	Number of days since last calibration for the selected senso	r
Next Cal : 104	4 days	Number of days until next calibration for the selected senso	r
Lifetime : 212	26 days	Remaining sensor life for the selected sensor	
S/N : 123	34	Serial number for the selected sensor	
Sensor 1 of 2	← − − −	Paging info updated as different sensors are selected using	UP/DOWN buttons

The detailed status screen provides the complete status for each sensor. Use the UP and DOWN buttons to page through all the attached sensors. This detailed screen will timeout after 30 seconds if no button is pressed thereby returning the user back to the main info screen. Alternatively, the user can exit the detailed status screen on demand by pressing the ENTER button to return to the main info screen.

NOTE: All information dependent on the real-time clock (RTC) such as 'Last Cal' or 'Next Cal' may be incorrect if the RTC is currently disabled or uninitialized (as indicated by a solid magenta on the Alarm Status LED).

4.2.7 MENU SYSTEM – PASSWORD ENTRY

To access the service menu system, the user needs to press and hold the ENTER button until the following password entry screen is displayed.

Password Enter service password Exit in 8 seconds The status of the password entry timeout is shown here

Enter the password using a combination of the UP, DOWN and ENTER buttons. The password is factory set to UP - DOWN - UP - DOWN - ENTER – ENTER. As the password is being entered, the display updates with each button press. The diagram below illustrates the state of the password entry after 3 button presses. The password entry screen will timeout after 10 seconds if no button is pressed thereby returning the user back to the main info screen.



4.2.8 MENU SYSTEM – MAIN SERVICE MENU

4.2.8.1 SERVICE MENU TIMEOUT

The service menus remain unlocked for a programmed timeout period (set to 5 minutes). Within that period, the service menus can be re-enabled by long-pressing the ENTER button. If the timeout period is allowed to expire, the password entry screen (see section 4.2.7) will appear prior to accessing the service menus. Also, if the service menu is active when a timeout occurs, the service mode is disabled, and the display will go blank (i.e. power saving mode). Lastly, the service menu timeout is reset with each button press while the service menus are active.

4.2.8.2 MENU SYSTEM – SERVICE MENU OVERVIEW

Once the correct password is entered, the main service menu is displayed as shown in the following diagram.



Once again, the UP and DOWN buttons can be used to navigate the list of service menus. The main service menu provides menu items listed in Table 4-2:

Menu Item	Description
<sensor #=""> : <gas label=""></gas></sensor>	Each sensor is included in the service menu
	indicated by its number and gas label (Ex: S2 : CO)
UTx	Access the settings for the transmitter module
	through the 'UTx' menu item
Exit	Select this menu item to exit the service menu

Table 4-2: Service Menu Options

To exit the Service Menu, press DOWN repeatedly until the end is reach and Exit is highlighted as shown below.



With 'Exit' highlighted (as above), press ENTER to exit the service mode and return back to the main info screen as shown below.

GAS1		Upon exiting the service menus, the first sensor is selected by default
11.875 PPM GAS1 Long Name	•	Details for the current sensor are updated in real-time as well as the progress bar which represents the current value relative to its max value

4.2.9 MENU SYSTEM – EXTERNAL SENSOR SERVICE MENU

NOTE: The Outputs menu (available from the main service menu) is used to provide supplemental configuration options that are applicable to external sensors, beyond those in the External Sensor Service menu. Please refer to section 4.2.10.6 for more information.

4.2.9.1 EXTERNAL SENSOR SERVICE MENU OVERVIEW

If the ENTER button is pressed while the service menus are active and an external sensor is currently selected, then the following menu is shown for external sensors. This menu is common to all external sensors, therefore, selecting any external sensor will produce the same menu.



The UP and DOWN buttons can be used to navigate the list of service menus for the selected sensor. The sensor's service menu provides the following menu items (Table 4-3):

Menu Item	Description
Analog	Analog configuration sub-menu for the selected sensor.
Sensor	Sensor configuration sub-menu for the selected sensor.
Override	Override sub-menu for the selected sensor.
Exit	Select this menu item to return to the main service menu.

Table 4-3: External Sensor Menu Options

4.2.9.2 ANALOG SUB-MENU

If 'Analog' configuration sub-menu is activated from the sensor's service menu when an external sensor is selected, then the display will be updated to show the following sub-menu.

Fault (V)	Activate this menu item to edit the fault threshold for voltage mode input
Fault (mA)	Activate this menu item to edit the fault threshold for current mode input
Exit	Highlighted background indicates that Exit is selected
Edit Voltage Fault	Context sensitive help (for the currently highlighted menu item)

The UP and DOWN buttons can be used to navigate the list of analog configuration options for the selected external sensor. The analog configuration sub-menu is defined in Table 4-4:

Table 4-4: Analog Sub-Menu Options

Menu Item	Description
Fault (V)	Activate this menu item to edit the fault threshold (in V) for voltage mode input
Fault (mA)	Activate this menu item to edit the fault threshold (in mA) for current mode input.
Exit	Select this menu item to return to the sensor's service menu. The 'Analog' sub-menu will be selected when the sensor's service menu appears.

If 'Fault (V)' is activated from the 'Analog'	configuration sub-menu,	then the display will be updated
to show the following editing screen.	-	



When the ENTER button is pressed with the last digit selected, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the voltage fault threshold for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the 'Analog' configuration sub-menu menu with the 'Fault (V)' menu item selected.

NOTE: This value only applies when the input mode is voltage mode and has a non-zero minimum input. For example, with an external sensor configured for operation between 2 - 10 V, setting a fault value of 1 V would lead to the sensor being found in a 'FAIL' state with an input voltage of less than 1 V.

If 'Fault (mA)' is activated from the 'Analog' configuration sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed with the last digit selected, the screen will update to display the confirmation dialog (described previously). If Yes is selected, the edit value is persisted as the new value for the current fault threshold for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the 'Analog' configuration sub-menu menu with the 'Fault (mA)' menu item selected.

NOTE: This value only applies when the input mode is current mode and has a non-zero minimum input. For example, with an external sensor configured for operation between 4 - 20 mA, setting a fault value of 2 mA would lead to the sensor being found in a 'FAIL' state with an input current of less than 2 mA.

If 'Exit' is activated from the 'Analog' configuration sub-menu, then the user is returned to the sensor's service menu for an external sensor.

4.2.9.3 SENSOR SUB-MENU

If the 'Sensor' sub-menu is activated from the sensor's service menu when an external sensor is selected, then the display will be updated to show the following sub-menu.

Gas Label	Activate this menu item to edit the gas label for the selected sensor
Eng Units	Activate this menu item to edit the engineering units for the selected sensor
Window	Activate this menu item to edit the custom filter window for the selected sensor
Edit Gas Label	Context sensitive help (for the currently highlighted menu item)

The UP and DOWN buttons can be used to navigate the list of sensor configuration options for the selected external sensor. The sensor configuration sub-menu is defined in Table 4-5:

Menu Item	Description
Gas Label	Activate this menu item to edit the gas label for the selected sensor
Eng Units	Activate this menu item to edit the engineering units for the selected sensor
Window	Activate this menu item to edit the custom filter window for the selected
	sensor
Exit	Select this menu item to return to the sensor's service menu. The 'Config'
	sub-menu will be selected when the sensor's service menu appears.

Table 4-5: Sensor Sub-Menu Options

4.2.9.4 GAS LABEL

If 'Gas Label' is activated from the 'Sensor' sub-menu, then the display will be updated to show the following editing screen.

Gas Label	Gas Label' serves as a label only, therefore, this item can not be selected.
GAS	 Edit the gas label value character at a time using the UP/DOWN buttons. Press ENTER to advance the cursor to the next character. Press ENTER when the last character (space) is highlighted to save the value.
Enter To Adv Cursor	Context sensitive help (for the currently highlighted menu item)

Each character can be edited to any alpha-numeric value (A-Z, 0-9) including a space. When ENTER button is pressed with the last non-space character highlighted, a space will be appended to the label to allow expanding the label value.

When the ENTER button is pressed with the last character selected and that character is a space, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the Gas Label for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the 'Sensor' configuration sub-menu menu with the 'Gas Label' menu item selected.

4.2.9.5 ENG UNITS

If 'Eng Units' is activated from the 'Sensor' sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Eng Units' are listed in the following table.

Menu Item	Description
PPB	Parts per billion.
PPM	Parts per million.
% LEL	Percent of lower explosive limit.
% VOL	Percent by volume.
Volt	Voltage.

Table 4-6: Engineering Unit Options

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

4.2.9.6 EXTERNAL SENSOR CUSTOM WINDOW AVERAGE

Window is a custom average filter for gas readings, where the averaging "window" can be selected from a multiplier of 2-60. This refers to the "Custom" average that can be seen through the detailed sensor screen for each sensor (see section 4.2.5). The averaging time ranges between 30–900, in increments of 15 minutes. For example, a multiplier of 3 would correspond to an averaging window of 45 minutes.

If 'Window' is activated from the external 'Sensor' sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed with the last digit selected, the screen will update to display the confirmation dialog (described previously). If 'Yes' is selected, the edit value is persisted as the new value for the filter window for the selected external sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the 'Sensor' sub-menu menu with the 'Window' menu item selected.

4.2.9.7 SIMULATION OF GAS LEVELS (EXTERNAL SENSORS)

The External Sensor Service Menu allows the current gas reading of a external sensor to be overridden by a simulated gas level. This may be useful during system commissioning to verify operation of the Monitor or alarm relays.

Menu Item	Description
Sim Enable	Menu item for turning the external gas override value on/off.
Sim Gas	Allows an external override value to be selected (only applied if Sim
	Enable set to "Enabled").
Exit	Select this menu item to return to the external sensor service menu.

Table 4-7: External Override Sub-Menu Options

4.2.9.8 OVERRIDE

If 'Override' sub-menu is activated from the external sensor's service menu (Table 4-3), then the display will be updated to show the following sub-menu.

Sim Enable]←	Activate this menu item to edit the simulated gas enable flag for the selected sensor
Sim Gas		Activate this menu item to edit the simulated gas concentration for the selected sensor
Exit		Activate this menu item to exit the "Override" sub -menu
Edit Sim Enable	•	Context sensitive help (for the currently highlighted menu item)

4.2.9.9 SIM ENABLE

If 'Sim Enable' is activated from the 'Override' sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Enable flag. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with the 'Sim Enable' menu item selected.

4.2.9.10 SIM GAS

If 'Sim Gas' is activated from the 'Override' sub-menu (Table 4-7), then the display will be updated to show the following editing screen.



When the ENTER button is pressed with the last digit highlighted, the confirmation screen (described previously) is displayed. If 'Yes' is selected, the edit value is persisted as the new value for the Sim Gas concentration value. Otherwise, the edit value is rejected. In either case, the menu returns to the Override sub-menu menu with the 'Sim Gas' menu item selected.

Selected 'Exit' from the 'Override' sub-menu returns the user to the sensor's service menu with the 'Override' menu item selected.

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4.2.10 MENU SYSTEM – TRANSMITTER SERVICE MENU

If the 'UTx' menu item is activated from the main service menu via the ENTER button, then UTx service menu will appear on the display as shown in the following diagram.

<mark>Sensors</mark> Alarms Relays	
Configure Sensors	Context sensitive help (for the currently highlighted menu item)

The UP and DOWN buttons can be used to navigate the list of service menus for the UTx. The following table outlines all the menu items from the UTx menu:

Options

Menu Item	Description
Sensors	Select this menu item to activate the Sensors sub-menu
Alarms	Select this menu item to activate the Alarms sub-menu
Relays	Select this menu item to activate the Relays sub-menu
Outputs	Select this menu item to activate the Outputs sub-menu
Test	Select this menu item to toggle the test enable flag
Buzzer	Select this menu item to toggle the low alarm buzzer enable flag
Ack Timer	Select this menu item to adjust the buzzer acknowledgement timeout (30 - 120 secs)
Date	Select this menu item to adjust the real-time clock (RTC) year, month, and day
Time	Select this menu item to adjust the real-time clock (RTC) hour and minute
Reset	Select this menu item to trigger a software reset of the UTx
Exit	Select this menu item to return to the main service menu. The menu item for the UTx will be selected when the main service menu appears.

Table 4-8: Transmitter Service Menu Options

4.2.10.1 TRANSMITTER SENSORS SETTINGS

From the UTx service menu, selecting 'Sensors' will update the display to show the following submenu.

S1 : GAS1 S2 : GAS2 Exit	
Edit GAS1	 Context sensitive help (for the currently highlighted menu item)

The UP and DOWN buttons can be used to navigate the list of configured sensors for the sensors sub-menu. Table 4-9 outlines all the menu items from the sensors sub-menu:

Menu Item	Description
S1 : GAS1	Select this menu item to activate the configuration sub-menu for sensor 1
S2 : GAS2	Select this menu item to activate the configuration sub-menu for sensor 2
Exit	Select this menu item to return to the UTx service menu

 Table 4-9: Sensor Module Configuration Menu

4.2.10.2 SENSOR ALARM CONFIGURATION SUB-MENU

Selecting a sensor from the 'Sensors' sub-menu (ex: S1 : GAS1) will update the display to show the following sub-menu.



The UP and DOWN buttons can be used to navigate the list of menus for the 'Sensors' submenu. Table 4-10 outlines all the menu items from the sensor sub-menu:

Menu Item	Description
Alarm SP 1-3	Select this menu item to edit the alarm setpoints for the selected alarm (1-3)
Alarm Hyst	Select this menu item to edit the alarm hysteresis. This hysteresis value is applied to all alarm setpoints.

Table 4-10: Sensor Alarm Configuration



Zero Buff	Select this menu item to edit the zero buffer level for the display of small gas concentrations.
Cal Freq	Select this menu item to edit the time period between re-calibrations
Exit	Select this menu item to return to the Sensors sub-menu

4.2.10.2.1 SETPOINT

If 'Alarm SP 1' is activated from the sensor alarm configuration sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

The same process is repeated for Alarm SP 2 and Alarm SP 3. In all cases, once the confirmation dialog is reached, regardless of which option it selected, the user is returned back to the Sensors sub-menu.

4.2.10.2.2 ALARM HYSTERESIS

If 'Alarm Hyst' is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously). If Yes is selected, the edit value is persisted as the new value for the Alarm Hysteresis for the selected sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the Sensor sub-menu menu with the 'Alarm Hyst' menu item selected.

4.2.10.2.3 ZERO BUFFER

If 'Zero Buff' is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously). If Yes is selected, the edit value is persisted as the new value for the Zero Buffer for the selected sensor. Otherwise, the edit value is rejected. In either case, the menu returns to the Sensor sub-menu menu with the 'Zero Buff' menu item selected.

4.2.10.2.4 CALIBRATION FREQUENCY

If 'Cal Freq' is activated from the sensor sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Cal Freq' are listed in Table 4-11.

Menu Item	Description
Off	Next cal due date is not calculated
3 Months	Next cal due date is calculated as 3 months from last cal timestamp
4 Months	Next cal due date is calculated as 4 months from last cal timestamp
6 Months	Next cal due date is calculated as 6 months from last cal timestamp
12 Months	Next cal due date is calculated as 12 months from last cal timestamp

Table 4-11: Calibration Frequency Configuration

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).



4.2.10.3 TRANSMITTER ALARMS SETTINGS

From the UTx service menu, selecting 'Alarms' will update the display to show the following submenu.

Alarm 1 Alarm 2 Alarm 3	
Edit Alarm 1	 Context sensitive help (for the currently highlighted menu item)

The UP and DOWN buttons can be used to navigate the list of menus for the Alarms sub-menu. Table 4-12 outlines all the menu items from the Alarms sub-menu:

Menu Item	Description
Alarm 1-18	Select this menu item to activate the configuration sub-menu for the selected alarm
Exit	Select this menu item to return to the UTx service menu. The Alarms menu item will be selected when the UTx service menu appears

Table 4-12: Transmitter Alarm Settings

4.2.10.4 ALARM SUB-MENU

Selecting an alarm from the alarms sub-menu will update the display to show the following:



Table 4-13 outlines all the menu items from the alarm sub-menu:

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Menu Item	Description
Enable	Select this menu item to edit the alarm's enable state
Source	Select this menu item to edit the alarm's source (i.e. from the available sensors)
Input	Select this menu item to edit the alarm's input value
Level	Select this menu item to edit the alarm's setpoint
Туре	Select this menu item to edit the alarm's type (increasing or decreasing)
Trigger	Select this menu item to edit the alarm's trigger output (i.e. activate which relays)
Act Delay	Select this menu item to edit the alarm's act delay in terms of seconds
Min Run	Select this menu item to edit the alarm's minimum run time in terms of seconds
Exit	Select this menu item to return to the Alarms sub-menu

Table 4-13: Transmitter Alarm Sub-Menu Settings

4.2.10.4.1 ENABLE

If 'Enable' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed, the confirmation screen (described previously) is displayed.

4.2.10.4.2 SOURCE

If 'Source' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Source' is equal to the list of sensors currently configured for the UTx. The label for each sensor is dynamically assigned to S < n > : GAS < n > where n represents the sensor's 1 base index and GAS represents the sensor's gas name in short form.

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

4.2.10.4.3 INPUT

If 'Input' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Input' are listed in Table 4-14.

Table 4-14: Alarm Input Options

Menu Item	Description
Inst. Value	Instantaneous gas value, updated once per second
15m Avg	Gas concentration averaged over the past 15 minutes
8h Avg	Gas concentration averaged over the past 8 hours
Custom	Gas concentration averaged over a custom filter window (15 minute multipliers of 2-60, refer to section 4.2.9.6 for details)
Daily Peak	Daily peak value

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

4.2.10.4.4 LEVEL

If 'Level' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



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The available options for 'Level' are listed in Table 4-15.

Table 4-15: Alarm Setpoint Options	Table	4-15:	Alarm	Setpoin	t Options
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Menu Item	Description
Alarm SP 1	Alarm setpoint 1 from the selected source
Alarm SP 2	Alarm setpoint 2 from the selected source
Alarm SP 3	Alarm setpoint 3 from the selected source

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

4.2.10.4.5 TYPE

If 'Type' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Type' are listed in Table 4-16.

Table 4-16: Alarm Type Options

Menu Item	Description
Increasing	Alarm is triggered when alarm exceeds its threshold in an increasing direction
Decreasing	Alarm is triggered when alarm exceeds its threshold in a decreasing direction

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

4.2.10.4.6 TRIGGER

If 'Trigger' is activated from the alarm sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Trigger' are 'Local' and 'Relay 1' through 'Relay 5'. If the checkbox next to the relay is checked, then that relay will activate when the associated alarm is active. Otherwise, the relay will not activate.

NOTE: Relays 3 through 5 are unavailable in the AMC-1B Series. Any attempt to toggle the state of a checkbox associated with an unavailable relay will be ignored.

When the ENTER button is pressed with 'Done' selected, the screen will update to Transmitter Alarm Sub-Menu.

4.2.10.4.7 ACT DELAY

If 'Act Delay' is activated from the Alarm sub-menu, then the display will be updated to show the following editing screen.



When the ENTER button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).

4.2.10.4.8 MIN RUN

If 'Min Run' is activated from the Alarm sub-menu, then the display will be updated to show the following editing screen.





When the ENTER button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).



4.2.10.5 TRANSMITTER RELAY SETTINGS

From the UTx service menu, selecting 'Relays' will update the display to show the following submenu.



The UP and DOWN buttons can be used to navigate the list of menus for the Alarms sub-menu. Table 4-17 outlines all the menu items from the Alarms sub-menu:

Table 4-17: Relay Menu

Menu Item	Description		
Relay 1-5	Select this menu item to activate the configuration sub-menu for the selected relay (ranging from 1 to 5)		
Exit	Select this menu item to return to the UTx service menu. The Relays menu item will be selected when the UTx service menu appears		

Selecting a relay from the alarms sub-menu will update the display to show the following:



Table 4-18 outlines all the menu items from the relay sub-menu:

Table 4-18: Relay Sub-Menu

Menu Item	Description
Polarity	Select this menu item to edit the relay's polarity setting
Exit	Select this menu item to return to the Relays sub-menu



If 'Polarity' is activated from the relay sub-menu, then the display will be updated to show the following editing screen.



The available options for 'Polarity' are listed in Table 4-19.

Table 4-19: Relay Polarity Menu

Menu Item	Description
Normal	Relay coil is energized when associated alarm is active. Otherwise, the relay coil is de-energized
Reverse	Relay coil is de-energized when associated alarm is active. Otherwise, the relay coil is energized

When the ENTER button is pressed, the screen will update to display the confirmation dialog (described previously).

NOTE: The 1BZx system configuration is factory-set to use the reverse setting for the fail-safe mode. Fail safe mode provides continuity between COM to NC during WARN/ALARM/FAULT and power failure, and the associated relay LED indicator will be off.

4.2.10.6 OUTPUTS

Analog output configuration is handled via the Outputs menu available from the main service menu. With the Outputs menu it is possible to configure the analog output to use multiplexed sensor sources to determine the output response; this section concludes with an example. Once in the Outputs menu, the UP and DOWN buttons can be used to navigate the list of available analog outputs to be configured.



Table 4-20: Outputs Sub-Menu

Menu Item	Description
Source	Allows the analog output channel to be driven based on desired gas sources. With this menu item, it is possible to multiplex several of the available gases together to drive the output.
Mode	Used to select between voltage or current analog output modes.
Range	Can be used to adjust the output range. The units in the menu are either V or mA, depending on the selection chosen with the Mode menu item.



4.2.10.6.1 SOURCE

When the ENTER button is pressed with Source selected, the list of available gases will be presented. A checkbox to the left of each gas label indicates if a gas is being used in the calculation of the analog output.

⊠GAS1 (M) □GAS2 Done		
Press Enter to Toggle	↓	Context sensitive help (for the currently highlighted menu item)

To the right of each enabled gas an "M" or "A" in brackets denotes which gas concentration is used in scaling the output response. The "M" indicates that the maximum supported gas concentration of the sensor is used in scaling the output response. An "A" indicates that the gas concentration tied to the high alarm (Alarm SP 3, see section 4.2.10.1 is used as max scale in the calculation of the analog output response.



When the ENTER button is pressed with an unchecked gas selected, a screen will be presented to allow the selection between the max gas concentration ("MAX") or Alarm SP 3 ("HI ALARM"). Use the UP and DOWN buttons to select between the two options, and press ENTER to confirm the selection. This will cause a return to Source sub-menu with the gas as checked. Pressing the ENTER button on an already checked gas will cause it to become unchecked and clear the "M" or "A" setting.



4.2.10.6.2 MODE

From the Outputs menu, when the ENTER button is pressed with Mode selected, a menu option to select between and analog output mode of voltage or current will be presented. Use the UP and DOWN buttons to select between the two options, and press ENTER to confirm the selected mode.



4.2.10.6.3 RANGE

From the Outputs menu, when the ENTER button is pressed with Range selected, a sub-menu to configure the minimum and maximum analog output response will become available. The engineering unit (V or mA) displayed in the Output Min/Max menu items will reflect the analog output mode selected with the Mode menu item.



The permitted analog output range for voltage mode is between 0-10V.



The permitted analog output range for current mode is between 0-20mA.



4.2.10.6.4 MULTIPLEXING EXAMPLE

With an overview of the Outputs menu complete, it is worthwhile to show an example of how a multiplexed sensor configuration can be used to drive the analog output. In this example, the following configuration is used:

- Voltage output mode on OP1.
- 2-10V range selected for OP1.
- GAS1, with a max gas concentration of 100 PPM, and Alarm SP 3 of 100 PPM.
- GAS2, with a max gas concentration of 10 PPM, and Alarm SP 3 of 3 PPM.
- GAS1 and GAS2 are to be multiplexed; whichever gas has a higher percentage of maximum scale is to drive the output.
- GAS1 is using the max gas concentration for scaling ("M"), whereas GAS2 is using Alarm SP 3 ("A").

Suppose GAS1 has a present reading of 7 PPM, and GAS2 has a present reading of 0.5 PPM. GAS1 has a percent of max scale of 7/100=0.07. GAS2 has a percent of max scale of 0.5/3=0.16. As a result, it is GAS2 that presently determines the analog output response.

The range selected for voltage mode is (10V - 2V) = 8V. Accounting for the output offset (Output Min) of 2V, the analog output value will be found to be 2V + 0.16 * 8V = 3.33 V.

4.2.10.7 BUZZER

From the UTx service menu, selecting 'Buzzer' will update the display to show the following:



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The available options for 'Buzzer' are listed in the following table.

Table 4-21: Buzzer Menu

Menu Item	Description
None	Disable local buzzer completely
Alarm	Local buzzer sounds for alarm level and fault
All Levels	Local buzzer sounds for warning, alarm, high alarm levels, and fault

4.2.10.8 ACTIVATION TIMER

From the UTx service menu, selecting 'Ack Timer' will update the display to show the following:



When the ENTER button is pressed while the last digit is highlighted, the screen will update to display the confirmation dialog (described previously).

The allowable values for the activation timer are 30-120 seconds. During an alarm state, the local buzzer may be silenced for a period equal to activation timer, by pressing the ENTER button.

4.2.10.9 RTC DATE & TIME

The main service menu Date and Time items can be used to update the on-board real-time clock (RTC). The RTC runs on battery power when main power is unavailable. These menus provide a mechanism to update the date and time, for example, in the event of low battery during a power outage.

Use the UP and DOWN buttons to scroll though available year, month, and day options. A short press of the ENTER button will advance to the next digit. A long press of the ENTER button will return to the previous digit. Press the ENTER button on the last digit to proceed to the confirmation Save dialog.

Button presses for Time menu behave in the same manner as the Date menu. Note that it is only possible to update the RTC hour and minute currently.

нн: ММ 06:27		'HH:MM' serves as a label only.
Enter To Adv Cursor	 ← ───	Context sensitive help

5 MAINTENANCE

Maintenance is a very important activity that should be done at the proper time intervals, which are discussed below.

5.1 GENERAL

The AMC-1B should be cleaned (brushed or wiped) as required, depending on the rate of accumulation of any dust or dirt.

To avoid damage, the unit **MUST NOT** be submerged, hosed or splashed with any liquids.

5.2 VERIFICATION OF OPERATION

Verification of operation should be performed at least once every 6 months. For highly demanding applications more frequent verification is recommended.

5.2.1 LED/RELAY ACTIVATION TEST

The Main Service Menu allows the activation of all relays and LEDs, regardless of alarm state. This may be useful during system configuration to verify operation of the LEDs and relays, as well as to verify that the polarity settings are correct.

From the Main Service menu, selecting 'Test' will update the display to show the following:

When the ENTER button is pressed, the confirmation screen (described previously) is displayed.

In addition to activating all relays (taking into account polarity settings), all display LEDs will appear solid white, if functional.

6 TROUBLESHOOTING

Table 6-1 Troubleshooting Table

Symptom	Possible Cause	How to Verify	Corrective Action
Buzzer or Relays not activating.	Possible Cause Bad Connection to Buzzer or Relays. Configuration incorrect.	No continuity between COM and NO Bus Module terminals. No continuity between Relay coil connection and relay coils.	Re-seat wiring connections for buzzer and relay coils. Check UTx-> Buzzer menu parameters. Check if either Alarm or All Levels are selected in item. Check UTx-> Alarms-> Alarm 1/2/3/4-> Trigger menu parameters; ensure Relay 1 and 2 are checked (enabled).
			The Relay 1 coil is energized during the WARN state, while the Relay 2 coil is energized during the ALARM state.
			Alarm 1 is used to control Relay 1 for channel 1. Alarm 2 is used to control Relay 2 for channel 1.
			For 1BZ2 only: Alarm 3 is used to control Relay 1 for channel 2. Alarm 4 is used to control Relay 2 for channel 2.

7 MENU FLOW DIAGRAMS

Figure 7-1: Main Screen / Password Flow

Figure 7-2: Service Menu Flow Diagram (a)

Figure 7-4: Sensor Configuration Menu Flow Diagram

Figure 7-5: Alarm Menu Flow Diagram

8 REVISION HISTORY

Table 8-1: Document Revision History

Revision	Release Date	Change Description
А	January 2024	Initial Release